



SU-PT

Hand Taps for Taper Pipe Threads Long (ℓg) Type, for Stainless Steels



Specification

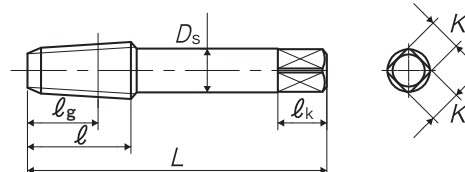


■SU-PT is the hand tap suitable for stainless steels which tend to work-harden and sticky, as well as chrome steels and molybdenum steels.

Tapping Speeds depending on Materials

Low carbon steels 低炭素鋼 ~5 (m/min)	Medium carbon steels 中炭素鋼 ~5 (m/min)	Stainless steels ステンレス鋼 ~5 (m/min)
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TYPE: 1



Segment : 1G

Size	Class	Code	Chamfer	Basic major dia (mm)	L (mm)	ℓ (mm)	ℓg (mm)	D_s (mm)	K (mm)	ℓk (mm)	No. of flutes	TYPE	MSRP
For Pipe Threads													
PT 1/8-28	II	TU2T02K	2.5P	9.728	55	19	13	8	6	9	4	1	¥ 4,650 *
PT 1/4-19	II	TU2T04-	2.5P	13.157	62	28	21	11	9	12	4	1	¥ 6,640 *
PT 3/8-19	II	TU2T06-	2.5P	16.662	65	28	21	14	11	14	4	1	¥ 11,000 *
PT 1/2-14	II	TU2T08Q	2.5P	20.955	80	35	25	18	14	17	4	1	¥ 18,200 *
PT 3/4-14	II	TU2T12Q	2.5P	26.441	85	35	25	23	17	20	4	1	¥ 28,700 *
PT 1 -11	II	TU2T16U	2.5P	33.249	95	45	32	26	21	24	4	1	¥ 52,700 *
PT 1 1/4-11	II	TU2T20U	2.5P	41.910	105	45	32	32	26	30	5	1	¥ 79,600 *
PT 1 1/2-11	II	TU2T24U	2.5P	47.803	110	45	32	38	29	32	6	1	¥ 112,000 *

* = Specified Distribution Items. Made to order products.