

# Spiral Fluted Tap Series for blind hole

Overall length	Chamfer + full thread	Thread length	Thread + Neck length	Shank length	Shank dia.	Size of square	Length of square
L	$\ell_t$	$\ell$	$\ell_n$	$\ell_s$	Ds	K	$\ell_k$



## SP

### Spiral Fluted Taps

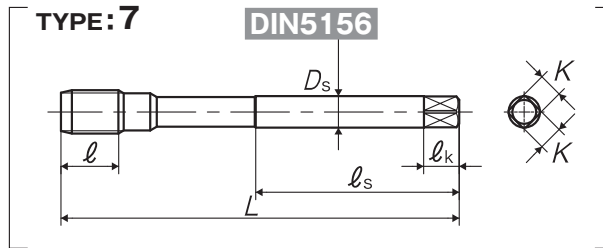
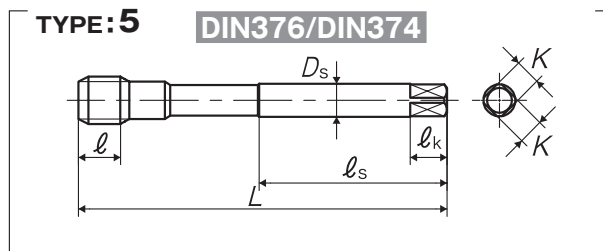
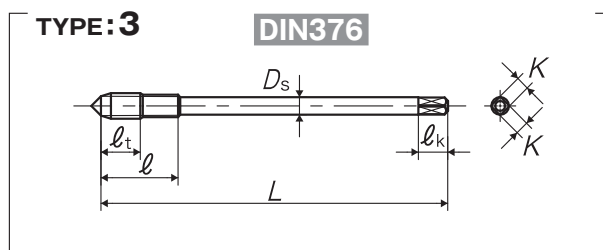
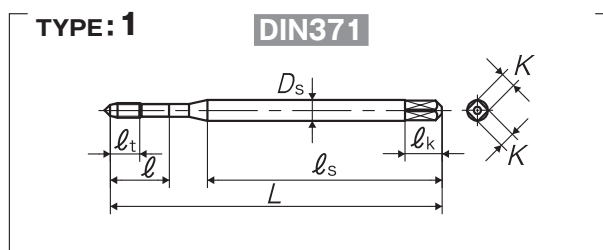
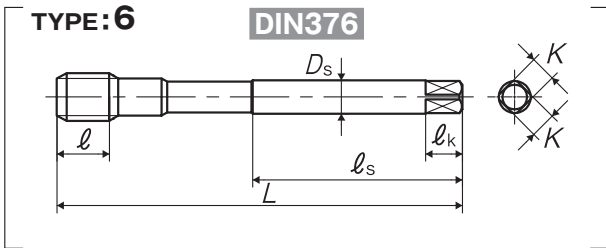
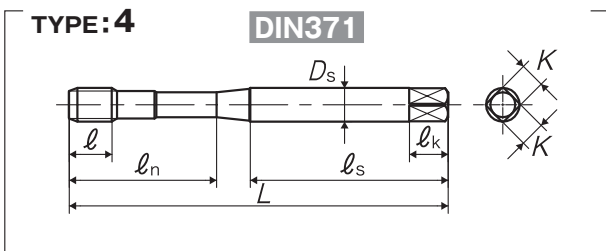
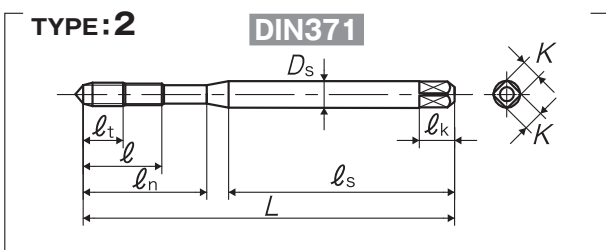
#### Specification



■ Spiral flutes continuously curl the chips and discharge them back toward the shank of the tap. Spiral flute taps are the most suitable for blind hole processing.

#### Tapping Speeds depending on Materials

Medium carbon steels 中炭素鋼	High carbon steels 高炭素鋼
5~10 (m/min)	5~10 (m/min)



- 1 **DIN** Spiral Fluted Taps (for blind hole)
- 2 Spiral Fluted Taps (for through hole)
- 3 Spiral Pointed Taps (for through hole)
- 4 Hand Taps
- 5 Cemented Carbide Taps
- 6 Roll Taps
- 7 Special Thread Taps Simple Inspection Tools
- 8 Pipe Taps
- 9 Thread Mills Premium Thread Mills
- 10 Dies
- 11 Center Drills Centering Tools
- 12 Precision Machinery/Metal Surgical Instruments

• This product is different from JIS products in shape and dimensions, please be careful when using.