

1 Spiral Fluted Tap Series for blind hole

Overall length	Chamfer + full thread	Thread length	Thread + Neck length	Shank length	Shank dia.	Size of square	Length of square
L	ℓ_t	ℓ	ℓ_n	ℓ_s	Ds	K	ℓ_k

- 1 Spiral Fluted Taps (for blind hole)
- 2 Spiral Fluted Taps (for through hole)
- 3 Spiral Pointed Taps (for through hole)
- 4 Hand Taps
- 5 Cemented Carbide Taps
- 6 Roll Taps
- 7 Special Thread Taps (Simple inspection tools)
- 8 Pipe Taps
- 9 Thread Mills (Premium Thread Mills)
- 10 Dies
- 11 Center Drills (Centering Tools)
- 12 Precision Machinery/ Medical Surgical Instruments



SP OX

Spiral Fluted Taps, Oxidized



Specification

HSS

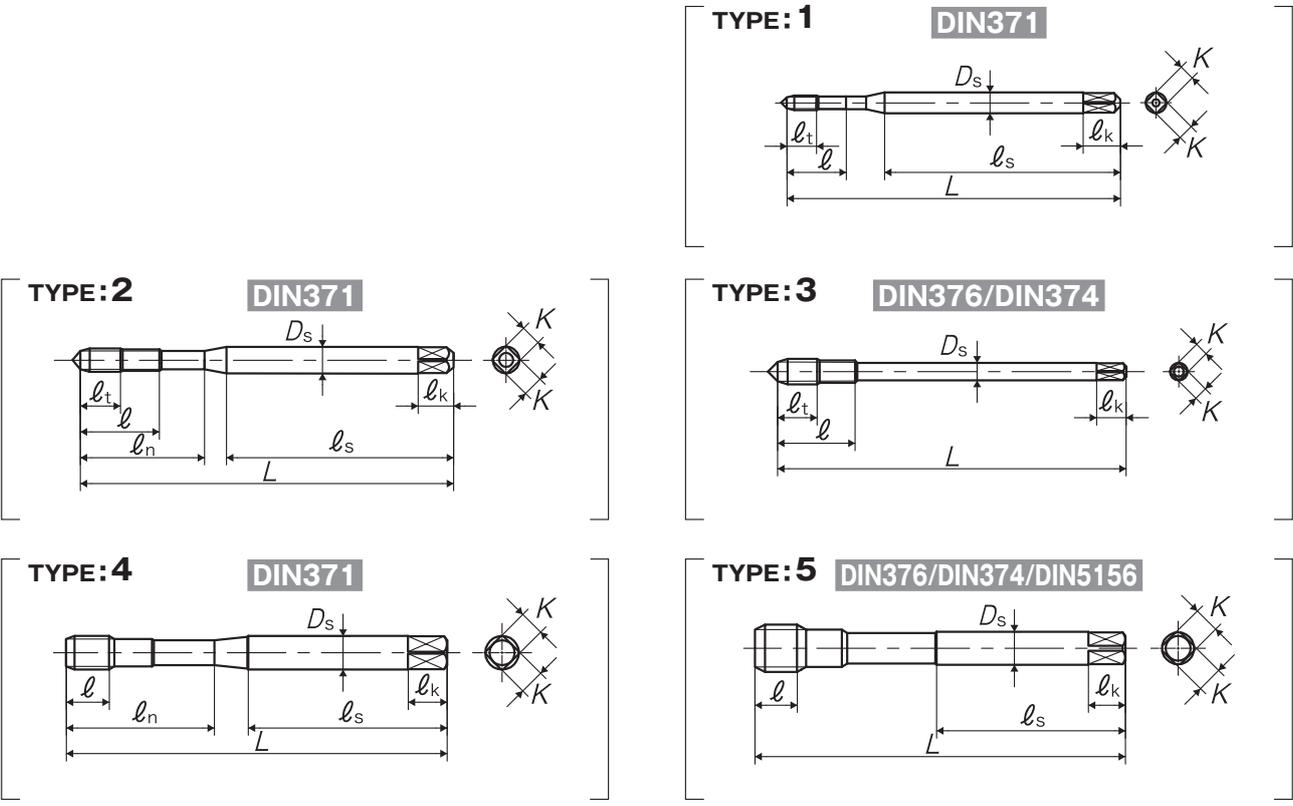
OX

Oxide

Tapping Speeds depending on Materials

Low carbon steels 低碳素鋼	Medium carbon steels 中炭素鋼	High carbon steels 高炭素鋼
5~10	5~10	5~10
(m/min)	(m/min)	(m/min)

■ The SP OX is a spiral flute tap for blind hole tapping. These taps have an applied oxidation treatment to prevent chip welding on the surface of the taps threaded portion. They are suitable for thread processing of soft steel materials where the chips easily weld to the tap like low carbon.



Overall length	Chamfer + full thread	Thread length	Thread + Neck length	Shank length	Shank dia.	Size of square	Length of square
L	ℓt	ℓ	ℓn	ℓs	Ds	K	ℓk

1

DIN

Spiral Fluted Taps
(for blind hole)

①

Spiral Fluted Taps
(for through hole)

②

Spiral Pointed Taps
(for through hole)

③

Hand Taps

④

Cemented
Carbide Taps

⑤

Roll Taps

⑥

Special Thread Taps
Simple inspection tools

⑦

Pipe Taps

⑧

Thread Mills
Premium Thread Mills

⑨

Dies

⑩

Center Drills
Centering Tools

⑪

Precision Machinery/
Metal Surgical Instruments

⑫

DIN

①-88

Segment : 1D (G=1H)

Size	Class	Code	Chamfer	L (mm)	ℓt (mm)	ℓ (mm)	ℓn (mm)	ℓs (mm)	Ds (mm)	K (mm)	ℓk (mm)	No. of flutes	TYPE
For Metric Threads													
M2 × 0.4	ISO2	SD2.0EANEX	2.5P	45	4	8	-	32	2.8	2.1	5	2	1
M2.2 × 0.45	ISO2	SD2.2FANEX	2.5P	45	4	9	-	32	2.8	2.1	5	2	1
M2.3 × 0.4	ISO2	SD2.3EANEX	2.5P	45	4	9	-	32	2.8	2.1	5	2	1
M2.5 × 0.45	ISO2	SD2.5FANEX	2.5P	50	4	8	15	33	2.8	2.1	5	2	2
M2.6 × 0.45	ISO2	SD2.6FANEX	2.5P	50	4	8	15	33	2.8	2.1	5	2	2
M3 × 0.5	ISO2	SD3.0GANEX	2.5P	56	5	9	18	34	3.5	2.7	6	3	2
M3 × 0.5	ISO3	SD3.0GMNEX	2.5P	56	5	9	18	34	3.5	2.7	6	3	2
M3.5 × 0.6	ISO2	SD3.5HANEX	2.5P	56	7	11	20	32	4	3	6	3	2
M4 × 0.7	ISO2	SD4.0IANEX	2.5P	63	7	13	21	38	4.5	3.4	6	3	2
M4 × 0.7	ISO2	SG4.0IANEX	2.5P	63	7	13	-	-	2.8	2.1	5	3	3
M4 × 0.7	ISO3	SD4.0IMNEX	2.5P	63	7	13	21	38	4.5	3.4	6	3	2
M4 × 0.5	ISO2	SM4.0GANEX	2.5P	63	5	13	-	-	2.8	2.1	5	3	3
M4.5 × 0.75	ISO2	SD4.5JANEX	2.5P	70	9	14	24	39	6	4.9	8	3	2
M5 × 0.8	ISO2	SD5.0KANEX	2.5P	70	9	14	25	39	6	4.9	8	3	2
M5 × 0.8	ISO2	SG5.0KANEX	2.5P	70	9	14	-	-	3.5	2.7	6	3	3
M5 × 0.8	ISO3	SD5.0KMNEX	2.5P	70	9	14	25	39	6	4.9	8	3	2
M5 × 0.5	ISO2	SM5.0GANEX	2.5P	70	6	11	-	-	3.5	2.7	6	3	3
M6 × 1	ISO2	SD6.0MANEX	2.5P	80	11	15	30	45	6	4.9	8	3	2
M6 × 1	ISO2	SG6.0MANEX	2.5P	80	11	15	-	-	4.5	3.4	6	3	3
M6 × 1	ISO3	SD6.0MMNEX	2.5P	80	11	15	30	45	6	4.9	8	3	2
M6 × 0.75	ISO2	SM6.0JANEX	2.5P	80	8	13	-	-	4.5	3.4	6	3	3
M6 × 0.5	ISO2	SM6.0GANEX	2.5P	80	8	13	-	-	4.5	3.4	6	3	3
M7 × 1	ISO2	SD7.0MANEX	2.5P	80	-	11	30	45	7	5.5	8	3	4
M7 × 0.75	ISO2	SM7.0JANEX	2.5P	80	-	8	-	41	5.5	4.3	7	3	5
M7 × 0.5	ISO2	SM7.0GANEX	2.5P	80	-	8	-	41	5.5	4.3	7	3	5
M8 × 1.25	ISO2	SD8.0NANEX	2.5P	90	-	12	35	47	8	6.2	9	3	4
M8 × 1.25	ISO2	SG8.0NANEX	2.5P	90	-	12	-	46	6	4.9	8	3	5
M8 × 1.25	ISO3	SD8.0NMNEX	2.5P	90	-	12	35	47	8	6.2	9	3	4
M8 × 1	ISO2	SM8.0MANEX	2.5P	90	-	12	-	46	6	4.9	8	3	5
M8 × 0.75	ISO2	SM8.0JANEX	2.5P	80	-	12	-	41	6	4.9	8	3	5
M8 × 0.5	ISO2	SM8.0GANEX	2.5P	80	-	10	-	41	6	4.9	8	3	5
M9 × 1.25	ISO2	SG9.0NANEX	2.5P	90	-	12	-	46	7	5.5	8	3	5
M9 × 1.25	ISO2	SD9.0NANEX	2.5P	90	-	12	35	48	9	7	10	3	4
M9 × 1.25	ISO3	SD9.0NMNEX	2.5P	90	-	12	35	48	9	7	10	3	4
M9 × 1	ISO2	SM9.0MANEX	2.5P	90	-	12	-	46	7	5.5	8	3	5
M10 × 1.5	ISO2	SD010OANEX	2.5P	100	-	13	39	52.5	10	8	11	3	4
M10 × 1.5	ISO2	SG010OANEX	2.5P	100	-	13	-	51	7	5.5	8	3	5
M10 × 1.5	ISO3	SD010OMNEX	2.5P	100	-	13	39	52.5	10	8	11	3	4
M10 × 1.25	ISO2	SM010NANEX	2.5P	100	-	13	-	51	7	5.5	8	3	5
M10 × 1	ISO2	SM010MANEX	2.5P	90	-	13	-	46	7	5.5	8	3	5
M10 × 0.75	ISO2	SM010JANEX	2.5P	90	-	13	-	46	7	5.5	8	3	5
M11 × 1.5	ISO2	SG011OANEX	2.5P	100	-	13	-	51	8	6.2	9	3	5
M12 × 1.75	ISO2	SG012PANEX	2.5P	110	-	15	-	56	9	7	10	3	5
M12 × 1.75	ISO3	SG012PMNEX	2.5P	110	-	15	-	56	9	7	10	3	5
M12 × 1.5	ISO2	SM012OANEX	2.5P	100	-	15	-	51	9	7	10	3	5
M12 × 1.25	ISO2	SM012NANEX	2.5P	100	-	15	-	51	9	7	10	3	5
M12 × 1	ISO2	SM012MANEX	2.5P	100	-	15	-	51	9	7	10	3	5
M14 × 2	ISO2	SG014QANEX	2.5P	110	-	18	-	56	11	9	12	3	5
M14 × 2	ISO3	SG014QMNEX	2.5P	110	-	18	-	56	11	9	12	3	5

· This product is different from JIS products in shape and dimensions, please be careful when using.

Think threads with
YAMAWA

1 Spiral Fluted Tap Series for blind hole

Overall length	Chamfer + full thread	Thread length	Thread + Neck length	Shank length	Shank dia.	Size of square	Length of square
L	ℓt	ℓ	ℓn	ℓs	Ds	K	ℓk

DIN

SP OX Spiral Fluted Taps, Oxidized

Size	Class	Code	Chamfer	L (mm)	ℓt (mm)	ℓ (mm)	ℓn (mm)	ℓs (mm)	Ds (mm)	K (mm)	ℓk (mm)	No. of flutes	TYPE
M14 × 1.5	ISO2	SM014OANEX	2.5P	100	-	14	-	51	11	9	12	3	5
M14 × 1.25	ISO2	SM014NANEX	2.5P	100	-	14	-	51	11	9	12	3	5
M14 × 1	ISO2	SM014MANEX	2.5P	100	-	14	-	51	11	9	12	3	5
M16 × 2	ISO2	SG016QANEX	2.5P	110	-	18	-	56	12	9	12	3	5
M16 × 2	ISO3	SG016QMNX	2.5P	110	-	18	-	56	12	9	12	3	5
M16 × 1.5	ISO2	SM016OANEX	2.5P	100	-	14	-	51	12	9	12	3	5
M16 × 1	ISO2	SM016MANEX	2.5P	100	-	14	-	51	12	9	12	3	5
M18 × 2.5	ISO2	SG018RANEX	2.5P	125	-	20	-	64	14	11	14	4	5
M18 × 2	ISO2	SM018QANEX	2.5P	125	-	18	-	64	14	11	14	4	5
M18 × 1.5	ISO2	SM018OANEX	2.5P	110	-	14	-	56	14	11	14	4	5
M18 × 1	ISO2	SM018MANEX	2.5P	110	-	14	-	56	14	11	14	4	5
M20 × 2.5	ISO2	SG020RANEX	2.5P	140	-	20	-	71	16	12	15	4	5
M20 × 2	ISO2	SM020QANEX	2.5P	140	-	18	-	71	16	12	15	4	5
M20 × 1.5	ISO2	SM020OANEX	2.5P	125	-	14	-	64	16	12	15	4	5
M20 × 1	ISO2	SM020MANEX	2.5P	125	-	14	-	64	16	12	15	4	5
M22 × 2.5	ISO2	SG022RANEX	2.5P	140	-	20	-	71	18	14.5	17	4	5
M22 × 2	ISO2	SM022QANEX	2.5P	140	-	18	-	71	18	14.5	17	4	5
M22 × 1.5	ISO2	SM022OANEX	2.5P	125	-	14	-	64	18	14.5	17	4	5
M22 × 1	ISO2	SM022MANEX	2.5P	125	-	14	-	64	18	14.5	17	4	5
M24 × 3	ISO2	SG024SANEX	2.5P	160	-	25	-	82	18	14.5	17	4	5
M24 × 2	ISO2	SM024QANEX	2.5P	140	-	18	-	71	18	14.5	17	4	5
M24 × 1.5	ISO2	SM024OANEX	2.5P	140	-	18	-	71	18	14.5	17	4	5
M24 × 1	ISO2	SM024MANEX	2.5P	140	-	18	-	71	18	14.5	17	4	5
M25 × 1.5	ISO2	SM025OANEX	2.5P	140	-	18	-	71	18	14.5	17	4	5
M26 × 1.5	ISO2	SM026OANEX	2.5P	140	-	18	-	71	18	14.5	17	4	5
M27 × 3	ISO2	SG027SANEX	2.5P	160	-	25	-	82	20	16	19	4	5
M27 × 2	ISO2	SM027QANEX	2.5P	140	-	20	-	71	20	16	19	4	5
M27 × 1.5	ISO2	SM027OANEX	2.5P	140	-	20	-	71	20	16	19	4	5
M27 × 1	ISO2	SM027MANEX	2.5P	140	-	20	-	71	20	16	19	4	5
M28 × 2	ISO2	SM028QANEX	2.5P	140	-	20	-	71	20	16	19	4	5
M28 × 1.5	ISO2	SM028OANEX	2.5P	140	-	20	-	71	20	16	19	4	5
M28 × 1	ISO2	SM028MANEX	2.5P	140	-	20	-	71	20	16	19	4	5
M30 × 3.5	ISO2	SG030TANEX	2.5P	180	-	30	-	92	22	18	21	4	5
M30 × 2	ISO2	SM030QANEX	2.5P	150	-	20	-	77	22	18	21	4	5
M30 × 1.5	ISO2	SM030OANEX	2.5P	150	-	20	-	77	22	18	21	4	5
M30 × 1	ISO2	SM030MANEX	2.5P	150	-	20	-	77	22	18	21	4	5
M32 × 2	ISO2	SM032QANEX	2.5P	150	-	20	-	77	22	18	21	4	5
M32 × 1.5	ISO2	SM032OANEX	2.5P	150	-	20	-	77	22	18	21	4	5
M32 × 1	ISO2	SM032MANEX	2.5P	150	-	20	-	77	22	18	21	4	5
M33 × 3.5	ISO2	SG033TANEX	2.5P	180	-	30	-	92	25	20	23	4	5
M33 × 2	ISO2	SM033QANEX	2.5P	160	-	20	-	82	25	20	23	4	5
M33 × 1.5	ISO2	SM033OANEX	2.5P	160	-	20	-	82	25	20	23	4	5
M33 × 1	ISO2	SM033MANEX	2.5P	160	-	20	-	82	25	20	23	4	5
M35 × 1.5	ISO2	SM035OANEX	2.5P	170	-	20	-	87	28	22	25	4	5
M36 × 4	ISO2	SG036UANEX	2.5P	200	-	40	-	102	28	22	25	4	5
M36 × 3	ISO2	SM036SANEX	2.5P	200	-	30	-	102	28	22	25	4	5
M36 × 2	ISO2	SM036QANEX	2.5P	170	-	20	-	87	28	22	25	4	5
M36 × 1.5	ISO2	SM036OANEX	2.5P	170	-	20	-	87	28	22	25	4	5
M36 × 1	ISO2	SM036MANEX	2.5P	170	-	20	-	87	28	22	25	4	5
M39 × 4	ISO2	SG039UANEX	2.5P	200	-	40	-	102	32	24	27	4	5

1 Spiral Fluted Taps (for blind hole)

2 Spiral Fluted Taps (for through hole)

3 Spiral Pointed Taps (for through hole)

4 Hand Taps

5 Cemented Carbide Taps

6 Roll Taps

7 Special Thread Taps Simple Inspection Tools

8 Pipe Taps

9 Thread Mills Premium Thread Mills

10 Dies

11 Center Drills Centering Tools

12 Precision Machinery/ Medical Surgical Instruments

DIN



This product is different from JIS products in shape and dimensions, please be careful when using.

Overall length	Chamfer + full thread	Thread length	Thread + Neck length	Shank length	Shank dia.	Size of square	Length of square
L	ℓt	ℓ	ℓn	ℓs	Ds	K	ℓk

SP OX Spiral Fluted Taps, Oxidized

Size	Class	Code	Chamfer	L (mm)	ℓt (mm)	ℓ (mm)	ℓn (mm)	ℓs (mm)	Ds (mm)	K (mm)	ℓk (mm)	No. of flutes	TYPE
M39 × 2	ISO2	SM039QANEX	2.5P	170	-	20	-	87	32	24	27	4	5
M39 × 1.5	ISO2	SM039OANEX	2.5P	170	-	20	-	87	32	24	27	4	5
M39 × 1	ISO2	SM039MANEX	2.5P	170	-	20	-	87	32	24	27	4	5
M42 × 4.5	ISO2	SG042VANEX	2.5P	200	-	40	-	102	32	24	27	4	5
M42 × 2	ISO2	SM042QANEX	2.5P	170	-	20	-	87	32	24	27	4	5
M42 × 1.5	ISO2	SM042OANEX	2.5P	170	-	20	-	87	32	24	27	4	5
M42 × 1	ISO2	SM042MANEX	2.5P	170	-	20	-	87	32	24	27	4	5
M45 × 4.5	ISO2	SG045VANEX	2.5P	220	-	45	-	112	36	29	32	4	5
M45 × 3	ISO2	SM045SANEX	2.5P	200	-	40	-	102	36	29	32	4	5
M45 × 2	ISO2	SM045QANEX	2.5P	180	-	25	-	92	36	29	32	4	5
M45 × 1.5	ISO2	SM045OANEX	2.5P	180	-	25	-	92	36	29	32	4	5
M45 × 1	ISO2	SM045MANEX	2.5P	180	-	25	-	92	36	29	32	4	5
M48 × 5	ISO2	SG048WANEX	2.5P	250	-	45	-	128	36	29	32	4	5
M48 × 3	ISO2	SM048SANEX	2.5P	225	-	40	-	115	36	29	32	4	5
M48 × 2	ISO2	SM048QANEX	2.5P	190	-	25	-	97	36	29	32	4	5
M48 × 1.5	ISO2	SM048OANEX	2.5P	190	-	25	-	97	36	29	32	4	5
M48 × 1	ISO2	SM048MANEX	2.5P	190	-	25	-	97	36	29	32	4	5
For Unified Threads													
No.4-40UNC	2B	SDUN4HXNEX	2.5P	56	5	9	18	34	3.5	2.7	6	2	2
No.4-48UNF	2B	SDUN4FXNEX	2.5P	56	5	9	18	34	3.5	2.7	6	2	2
No.5-40UNC	2B	SDUN5HXNEX	2.5P	56	5	11	18	34	3.5	2.7	6	3	2
No.5-44UNF	2B	SDUN5GXNEX	2.5P	56	5	11	18	34	3.5	2.7	6	3	2
No.6-32UNC	2B	SDUN6JXNEX	2.5P	56	7	11	19	32	4	3	6	3	2
No.6-40UNF	2B	SDUN6HXNEX	2.5P	56	7	11	19	32	4	3	6	3	2
No.8-32UNC	2B	SDUN8JXNEX	2.5P	63	7	13	21	38	4.5	3.4	6	3	2
No.8-36UNF	2B	SDUN8IXNEX	2.5P	63	7	13	21	38	4.5	3.4	6	3	2
No.10-24UNC	2B	SDUNAMXNEX	2.5P	70	9	14	24	39	6	4.9	8	3	2
No.10-32UNF	2B	SDUNAJXNEX	2.5P	70	9	14	24	39	6	4.9	8	3	2
No.12-24UNC	2B	SDUNCMXNEX	2.5P	80	9	15	28	45	6	4.9	8	3	2
No.12-28UNF	2B	SDUNCKXNEX	2.5P	80	9	15	28	45	6	4.9	8	3	2
1/4-20UNC	2B	SDU04NXNEX	2.5P	80	11	15	30	42	7	5.5	8	3	2
1/4-28UNF	2B	SDU04KXNEX	2.5P	80	11	15	30	42	7	5.5	8	3	2
5/16-18UNC	2B	SDU05OXNEX	2.5P	90	-	12	35	47	8	6.2	9	3	4
5/16-24UNF	2B	SMU05MXNEX	2.5P	90	-	12	-	46	6	4.9	8	3	5
3/8-16UNC	2B	SDU06PXNEX	2.5P	100	-	13	39	54.5	9	7	10	3	4
3/8-24UNF	2B	SMU06MXNEX	2.5P	100	-	13	-	51	7	5.5	8	3	5
7/16-14UNC	2B	SGU07QXNEX	2.5P	100	-	13	-	51	8	6.2	9	3	5
7/16-20UNF	2B	SMU07NXNEX	2.5P	100	-	13	-	51	8	6.2	9	3	5
1/2-13UNC	2B	SGU08RXNEX	2.5P	110	-	15	-	56	9	7	10	3	5
1/2-20UNF	2B	SMU08NXNEX	2.5P	100	-	15	-	51	9	7	10	3	5
9/16-12UNC	2B	SGU09SXNEX	2.5P	110	-	18	-	56	11	9	12	3	5
9/16-18UNF	2B	SMU09OXNEX	2.5P	100	-	14	-	51	11	9	12	3	5
5/8-11UNC	2B	SGU10UXNEX	2.5P	110	-	18	-	56	12	9	12	3	5
5/8-18UNF	2B	SMU10OXNEX	2.5P	100	-	14	-	51	12	9	12	3	5
3/4-10UNC	2B	SGU12VXNEX	2.5P	125	-	20	-	64	14	11	14	4	5
3/4-16UNF	2B	SMU12PXNEX	2.5P	110	-	14	-	56	14	11	14	4	5
7/8-9UNC	2B	SGU14WXNEX	2.5P	140	-	20	-	71	18	14.5	17	4	5
7/8-14UNF	2B	SMU14QXNEX	2.5P	125	-	20	-	64	18	14.5	17	4	5
1-8UNC	2B	SGU16XXNEX	2.5P	160	-	25	-	82	18	14.5	17	4	5
1-12UNF	2B	SMU16SXNEX	2.5P	140	-	18	-	71	18	14.5	17	4	5

- ① Spiral Fluted Taps (for blind hole)
- ② Spiral Fluted Taps (for through hole)
- ③ Spiral Pointed Taps (for through hole)
- ④ Hand Taps
- ⑤ Cemented Carbide Taps
- ⑥ Roll Taps
- ⑦ Special Thread Taps Simple Inspection Tools
- ⑧ Pipe Taps
- ⑨ Thread Mills Premium Thread Mills
- ⑩ Dies
- ⑪ Center Drills Centering Tools
- ⑫ Precision Machinery/Metal Surgical Instruments

· This product is different from JIS products in shape and dimensions, please be careful when using.

1 Spiral Fluted Tap Series for blind hole

Overall length	Chamfer + full thread	Thread length	Thread + Neck length	Shank length	Shank dia.	Size of square	Length of square
L	ℓt	ℓ	ℓn	ℓs	Ds	K	ℓk

DIN

SP OX Spiral Fluted Taps, Oxidized

Size	Class	Code	Chamfer	L (mm)	ℓt (mm)	ℓ (mm)	ℓn (mm)	ℓs (mm)	Ds (mm)	K (mm)	ℓk (mm)	No. of flutes	TYPE
1 1/8-7UNC	2B	SGU18YXNEX	2.5P	180	-	30	-	92	22	18	21	4	5
1 1/8-12UNF	2B	SMU18SXNEX	2.5P	150	-	20	-	77	22	18	21	4	5
1 1/4-7UNC	2B	SGU20YXNEX	2.5P	180	-	30	-	92	22	18	21	4	5
1 1/4-12UNF	2B	SMU20SXNEX	2.5P	150	-	20	-	77	22	18	21	4	5
1 3/8-6UNC	2B	SGU22ZXNEX	2.5P	200	-	40	-	102	28	22	25	4	5
1 3/8-12UNF	2B	SMU22SXNEX	2.5P	170	-	20	-	87	28	20	23	4	5
1 1/2-6UNC	2B	SGU24ZXNEX	2.5P	200	-	40	-	102	32	24	27	4	5
1 1/2-12UNF	2B	SMU24SXNEX	2.5P	170	-	20	-	87	32	24	27	4	5
1 3/4-5UNC	2B	SGU280XNEX	2.5P	220	-	45	-	112	36	29	32	4	5
1 3/4-12UN	2B	SMU28SXNEX	2.5P	180	-	20	-	92	36	29	32	4	5
For G Threads													
G 1/16-28	-	SVG0010NEX	2.5P	90	-	12	-	46	6	4.9	8	3	5
G 1/8-28	-	SVG0020NEX	2.5P	90	-	12	-	46	7	5.5	8	3	5
G 1/4-19	-	SVG0040NEX	2.5P	100	-	14	-	51	11	9	12	3	5
G 3/8-19	-	SVG0060NEX	2.5P	100	-	14	-	51	12	9	12	3	5
G 1/2-14	-	SVG0080NEX	2.5P	125	-	18	-	64	16	12	15	4	5
G 5/8-14	-	SVG0100NEX	2.5P	125	-	18	-	64	18	14.5	17	4	5
G 3/4-14	-	SVG0120NEX	2.5P	140	-	20	-	71	20	16	19	4	5
G 7/8-14	-	SVG0140NEX	2.5P	150	-	20	-	77	22	18	21	4	5
G 1 -11	-	SVG0160NEX	2.5P	160	-	20	-	82	25	20	23	4	5
G 1 1/8-11	-	SVG0180NEX	2.5P	170	-	20	-	87	28	22	25	4	5
G 1 1/4-11	-	SVG0200NEX	2.5P	170	-	20	-	87	32	24	27	4	5
G 1 1/2-11	-	SVG0240NEX	2.5P	190	-	25	-	97	36	29	32	4	5

1 Spiral Fluted Taps (for blind hole)

2 Spiral Fluted Taps (for through hole)

3 Spiral Pointed Taps (for through hole)

4 Hand Taps

5 Cemented Carbide Taps

6 Roll Taps

7 Special Thread Taps Simple inspection tools

8 Pipe Taps

9 Thread Mills Premium Thread Mills

10 Dies

11 Center Drills Centering Tools

12 Precision Machinery/ Medical Surgical Instruments

DIN

①-91

Think threads with **YAMAWA**

This product is different from JIS products in shape and dimensions, please be careful when using.