

SL BC

Spiral Fluted Taps for Tapping Through Holes for Bicycle Threads

Specification

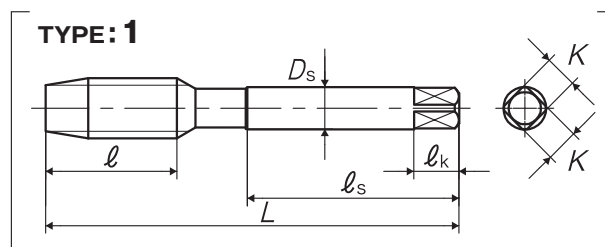


■ These are taps designed for machining cranks (through holes) of bicycles.

Tapping Speeds depending on Materials

Low carbon steels 低炭素鋼	Medium carbon steels 中炭素鋼
~10 (m/min)	~10 (m/min)

Overall length	Thread length	Shank length	Shank dia.	Size of square	Length of square
L	ℓ	ℓ_s	Ds	K	ℓ_k



Segment : 1S

Size	Code	Chamfer	L (mm)	ℓ (mm)	ℓ_s (mm)	Ds (mm)	K (mm)	ℓ_k (mm)	No. of flutes	TYPE	MSRP
For Bicycle Threads											
BC 9/16-20	LYBC050HEV7	7P	95	26	48	12.5	10	13	4	1	¥ 10,900 □

For Bicycle Threads

unit: mm

Size	Major Diameter	Pitch Diameter	Minor Diameter
	Basic Size	Basic Size	Basic Size
BC 9/16 - 20	14.29	13.61	12.93

Bored hole size

unit: mm

Size	Minor Diameter of Internal Thread (D _i)		Bored Hole Size (Reference)
	Max.	Min.	
BC 9/16 - 20	13.25	13.14	13.22