

## S-PT LH

Hand Taps for Taper Pipe Threads Short ( $\ell g$ ) Type for LH Threads



### Specification

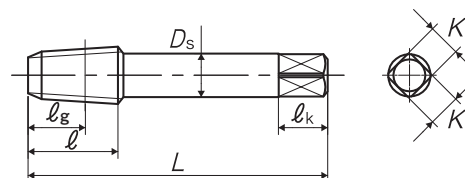


■ The S-PT LH is a hand tap for left hand tapered pipe threads and is used where it is necessary to shorten the fitting length for products such as parts for pipes.

### Tapping Speeds depending on Materials

Medium carbon steels 中炭素鋼 ~5 (m/min)	High carbon steels 高炭素鋼 ~5 (m/min)	Alloy steels 合金鋼 ~5 (m/min)
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### TYPE: 1



Segment : 1G

Size	Class	Code	Chamfer	Basic major dia (mm)	L (mm)	$\ell$ (mm)	$\ell g$ (mm)	Ds (mm)	K (mm)	$\ell k$ (mm)	No. of flutes	TYPE	MSRP
For Pipe Threads													
PT 1/8-28	II	TSPT02K-L	2.5P	9.728	55	16.5	10.5	8	6	9	4	1	¥ 5,390 <sup>※</sup>
PT 1/4-19	II	TSPT04-L	2.5P	13.157	62	19.5	12.5	11	9	12	4	1	¥ 7,700 <sup>※</sup>
PT 3/8-19	II	TSPT06-L	2.5P	16.662	65	21	14	14	11	14	4	1	¥ 12,800 <sup>※</sup>
PT 1/2-14	II	TSPT08Q-L	2.5P	20.955	80	27	17	18	14	17	4	1	¥ 21,000 <sup>※</sup>
PT 3/4-14	II	TSPT12Q-L	2.5P	26.441	85	29	19	23	17	20	4	1	¥ 33,800 <sup>※</sup>
PT 1 -11	II	TSPT16U-L	2.5P	33.249	95	35	22	26	21	24	5	1	¥ 62,200 <sup>※</sup>
PT 1 1/4-11	II	TSPT20U-L	2.5P	41.910	105	37.5	24.5	32	26	30	5	1	¥ 93,900 <sup>※</sup>
PT 1 1/2-11	II	TSPT24U-L	2.5P	47.803	110	38.5	25.5	38	29	32	6	1	¥ 132,000 <sup>※</sup>
PT 2 -11	II	TSPT32U-L	2.5P	59.614	120	42.5	27.5	46	35	38	6	1	¥ 215,000 <sup>※</sup>