

MS+TR

Hand Tap for Miniature Threads

Specification

HSS



Tapping Speeds depending on Materials

Low carbon steels
低碳素鋼
~3
(m/min)

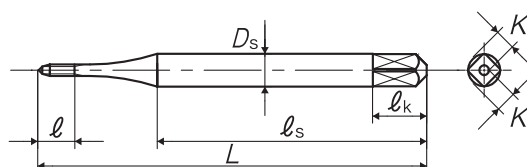
Brass
黃銅
~3
(m/min)

■ The MS+TR is a cutting tap for miniature threads.

Overall length	Thread length	Shank length	Shank dia.	Size of square	Length of square
L	ℓ	ℓ_s	Ds	K	ℓ_k



TYPE: 1



Segment : 1A

Size	Code	Chamfer	L (mm)	ℓ (mm)	ℓ_s (mm)	Ds (mm)	K (mm)	ℓ_k (mm)	No. of flutes	TYPE	MSRP
For Miniature Threads											
S0.4 × 0.1	GMHRP0.4-3	2.75P	36	1.5	26	3	2.5	6	3	1	¥ 7,040 [※]
S0.5 × 0.125	GMHRP0.5-3	2.75P	36	2	26	3	2.5	6	3	1	¥ 7,040 [※]
S0.6 × 0.15	GMHRP0.6-3	2.75P	36	2.5	25	3	2.5	6	3	1	¥ 5,940 [※]
S0.7 × 0.175	GMHRP0.7-3	2.75P	36	2.5	25	3	2.5	6	3	1	¥ 5,160 [※]
S0.8 × 0.2	GMHRP0.8-3	2.75P	36	3	25	3	2.5	6	3	1	¥ 4,780 [※]
S0.9 × 0.225	GMHRP0.9-3	2.75P	36	3	25	3	2.5	6	3	1	¥ 4,780 [※]

※ = Specified Distribution Items. Made to order products.

Think threads with
YAMAWA