

GG-HT-OH

Hand Taps for Cast Irons with Coolant Through Hole



Specification

HSS

NI
Nitride



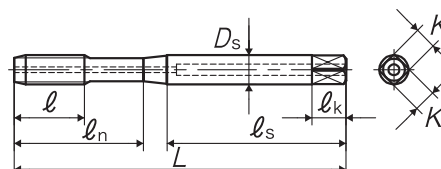
■ Suitable for hard and abrasive materials such as cast irons. Considering comparatively quick wear, GG-HT-OH is properly oversized.

Tapping Speeds depending on Materials

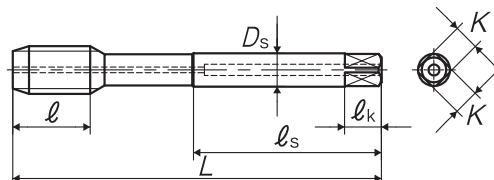
Cast irons
鑄鉄
5~10
(m/min)

Ductile cast irons
強靱鑄鉄
5~10
(m/min)

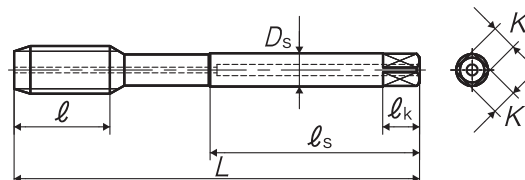
TYPE: 1



TYPE: 2



TYPE: 3



Segment : 1B

Size	Class	Code	Chamfer	L (mm)	l (mm)	ln (mm)	ls (mm)	Ds (mm)	K (mm)	lk (mm)	No. of flutes	TYPE
For Metric Threads												
M6 × 1	ISO2X	TD6.0MBAFNC	2.5P	80	15	30	45	6	4.9	8	4	1 ▲
M8 × 1.25	ISO2X	TD8.0NBAFNC	2.5P	90	19	35	47	8	6.2	9	4	1 ▲
M8 × 1	ISO2X	TM8.0MBAFNC	2.5P	90	19	-	46	6	4.9	8	4	2 ▲
M10 × 1.5	ISO2X	TD010OBAFNC	2.5P	100	23	39	52.5	10	8	11	4	1 ▲
M10 × 1.25	ISO2X	TM010NBAFNC	2.5P	100	23	-	51	7	5.5	8	4	2 ▲
M10 × 1	ISO2X	TM010MBAFNC	2.5P	90	19	-	46	7	5.5	8	4	2 ▲
M12 × 1.75	ISO2X	TG012PBAFNC	2.5P	110	26	-	56	9	7	10	4	3 ▲
M12 × 1.5	ISO2X	TM012OBAFNC	2.5P	100	21	-	51	9	7	10	4	2 ▲
M12 × 1.25	ISO2X	TM012NBAFNC	2.5P	100	21	-	51	9	7	10	4	2 ▲
M14 × 2	ISO2X	TG014QBAFNC	2.5P	110	26	-	56	11	9	12	4	3 ▲
M14 × 1.5	ISO2X	TM014OBAFNC	2.5P	100	21	-	51	11	9	12	4	2 ▲
M14 × 1	ISO2X	TM014MBAFNC	2.5P	100	21	-	51	11	9	12	4	2 ▲
M16 × 2	ISO2X	TG016QBAFNC	2.5P	110	26	-	56	12	9	12	4	3 ▲
M16 × 1.5	ISO2X	TM016OBAFNC	2.5P	100	21	-	51	12	9	12	4	2 ▲
M18 × 2.5	ISO2X	TG018RBAFNC	2.5P	125	33	-	64	14	11	14	4	3 ▲
M18 × 1.5	ISO2X	TM018OBAFNC	2.5P	110	24	-	56	14	11	14	4	2 ▲
M20 × 2.5	ISO2X	TG020RBAFNC	2.5P	140	33	-	71	16	12	15	4	3 ▲
M20 × 1.5	ISO2X	TM020OBAFNC	2.5P	125	24	-	64	16	12	15	4	2 ▲
M22 × 1.5	ISO2X	TM022OBAFNC	2.5P	125	24	-	64	18	14.5	17	4	2 ▲

Note: Products marked with an ▲ in the stock column are available while supplies last.