

GG-HT G

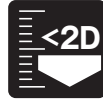
Hand Taps for Parallel Pipe Threads, for Cast Irons



Specification

HSS

NI
Nitride



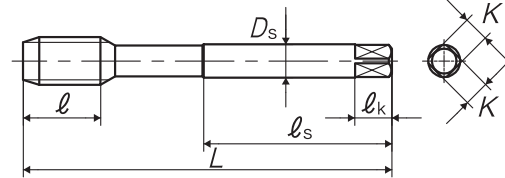
■ Suitable for hard and abrasive materials such as cast irons. Considering comparatively quick wear, GG-HT G is properly oversized.

Tapping Speeds depending on Materials

Cast irons
鑄鉄
5~10
(m/min)

Ductile cast irons
強靱鑄鉄
5~10
(m/min)

TYPE: 1



Segment : 1H

Size	Class	Code	Chamfer	L (mm)	l (mm)	ls (mm)	Ds (mm)	K (mm)	lk (mm)	No. of flutes	TYPE
For G Threads											
G 1/8-28	-	TVG0020AENC	2.5P	90	19	46	7	5.5	8	4	1
G 1/4-19	-	TVG0040AENC	2.5P	100	21	51	11	9	12	4	1
G 3/8-19	-	TVG0060AENC	2.5P	100	21	51	12	9	12	4	1
G 1/2-14	-	TVG0080AENC	2.5P	125	24	64	16	12	15	4	1
G 3/4-14	-	TVG0120AENC	2.5P	140	27	71	20	16	19	4	1
G 1 -11	-	TVG0160AENC	2.5P	160	29	82	25	20	23	4	1