

# 8 Pipe Tap Series

Overall length	Thread length	Shank length	Shank dia.	Size of square	Length of square
L	$\ell$	$\ell_s$	Ds	K	$\ell_k$

DIN

1

Spiral Fluted Taps  
(for blind hole)

2

Spiral Fluted Taps  
(for through hole)

3

Spiral Pointed Taps  
(for through hole)

4

Hand Taps

5

Cemented Carbide Taps

6

Roll Taps

7

Special Thread Taps  
Simple Inspection Tools

8

Pipe Taps

9

Thread Mills  
Premium Thread Mills

10

Dies

11

Center Drills  
Centering Tools

12

Precision Machinery/  
Medical Surgical Instruments

DIN

8-81

DIN

## GG-HT G

Hand Taps for Parallel Pipe Threads, for Cast Irons (Coated)



### Specification

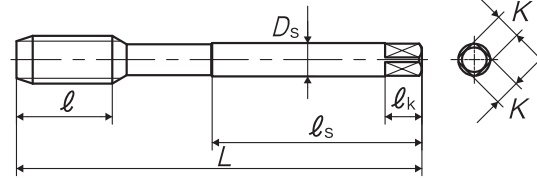


■ Suitable for hard and abrasive materials such as cast irons. Considering comparatively quick wear, GG-HT G is properly oversized.

### Tapping Speeds depending on Materials

Cast irons 鑄鉄	Ductile cast irons 強靱鑄鉄
<b>5~10</b> (m/min)	<b>5~10</b> (m/min)

### TYPE: 1



Segment : 1H

Size	Class	Code	Chamfer	L (mm)	$\ell$ (mm)	$\ell_s$ (mm)	Ds (mm)	K (mm)	$\ell_k$ (mm)	No. of flutes	TYPE
For G Threads											
<b>G 1/8-28</b>	-	9926R02TC	2.5P	90	19	46	7	5.5	8	4	1 ▲
<b>G 1/4-19</b>	-	9926R04TC	2.5P	100	21	51	11	9	12	4	1 ▲
<b>G 3/8-19</b>	-	9926R06TC	2.5P	100	21	51	12	9	12	4	1 ▲
<b>G 1/2-14</b>	-	9926R08TC	2.5P	125	24	64	16	12	15	4	1 ▲

• Products marked with ▲ are while supplies last.

Think threads with  
**YAMAWA**

• This product is different from JIS products in shape and dimensions, please be careful when using.