



CT-PF

Carbide Taps for Parallel Pipe Threads



Specification



■CT-PF is suitable for hard and abrasive materials such as cast irons.

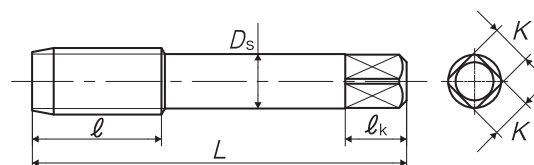
Tapping Speeds depending on Materials

Cast irons
鑄鉄
5~10
(m/min)

Ductile cast irons
強靱鑄鉄
5~10
(m/min)

Brass castings
黄銅鑄物
5~10
(m/min)

TYPE: 1



Segment : 1L

Size	Class	Code	Chamfer	Basic major dia (mm)	L (mm)	l (mm)	Ds (mm)	K (mm)	lk (mm)	No. of flutes	TYPE	MSRP
For Pipe Threads												
PF 1/8-28	II	TCPF02K	3.5P	9.728	55	19	8	6	9	4	1	¥ 27,300 [※]
PF 1/4-19	II	TCPF04-	3.5P	13.157	62	28	11	9	12	4	1	¥ 42,900 [※]
PF 3/8-19	II	TCPF06-	3.5P	16.662	65	28	14	11	14	4	1	¥ 52,900 [※]
PF 1/2-14	II	TCPF08Q	3.5P	20.955	80	35	18	14	17	4	1	¥ 52,500 [※]
PF 3/4-14	II	TCPF12Q	3.5P	26.441	85	35	23	17	20	4	1	¥ 71,900 [※]
PF 1 -11	II	TCPF16U	3.5P	33.249	95	45	26	21	24	4	1	¥ 102,000 [※]

※ = Specified Distribution Items. Made to order products.

Think threads with
YAMAWA

- 8
- JIS
- Spiral Fluted Taps (for blind hole) ①
- Spiral Fluted Taps (for through hole) ②
- Spiral Pointed Taps (for through hole) ③
- Hand Taps ④
- Cemented Carbide Taps ⑤
- Roll Taps ⑥
- Special Thread Taps Simple Inspection Tools ⑦
- Pipe Taps ⑧
- Thread Mills Premium Thread Mills ⑨
- Dies ⑩
- Center Drills Centering Tools ⑪
- Precision Machinery/Metal Surgical Instruments ⑫
- JIS
- ⑧-94