

-	-	Shank dia.	Overall length	Size of square	Length of square
L	D	Ds	ℓ	K	ℓk

JIS

① Spiral Fluted Taps (for blind hole)

② Spiral Fluted Taps (for through hole)

③ Spiral Pointed Taps (for through hole)

④ Hand Taps

⑤ Cemented Carbide Taps

⑥ Roll Taps

⑦ Special Thread Taps Simple Inspection Tools

⑧ Pipe Taps

⑨ Thread Mills Premium Thread Mills

⑩ Dies

⑪ Center Drills Centering Tools

⑫ Precision Machinery/Metal Surgical Instruments



SA Shank Adjusters

Specification
Alloy steel

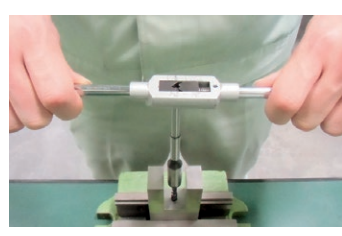


Product Features

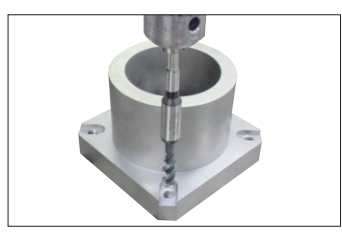
● I series tap (IHT / ISP / IPO) can be installed with one motion. The total length can be extended to 150mm. It is now possible to reach deeper into workpieces with a standard tap with obstructions.



● It can be easily used for hand-drilling or a drilling machine.
* It is not suitable for high-speed rotation or continuous processing.

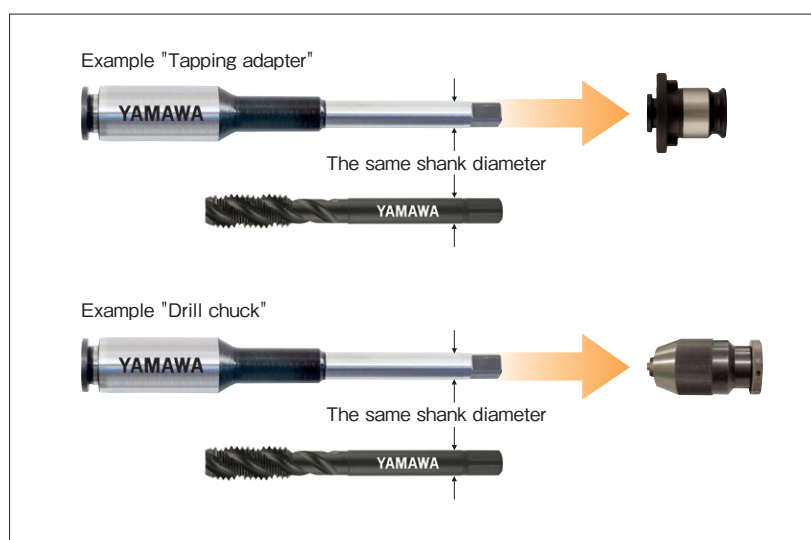


Hand drilling

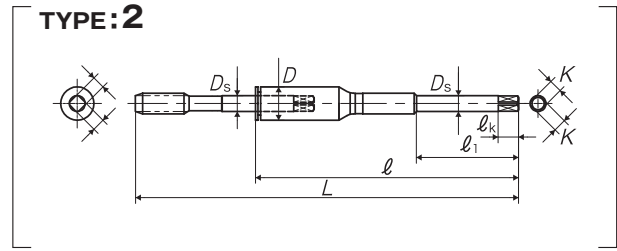
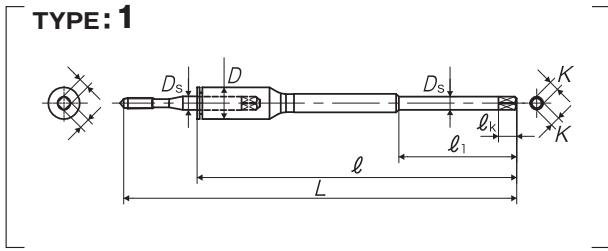


Drilling machine

● The shank diameter of the shank adjuster is the same size as the shank diameter of the tap thus it can be installed in your tap holder.
* It can be attached to a drill chuck for drill machines.



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Segment : 5A

Size	Code	L (mm)	D (mm)	Ds (mm)	ℓ (mm)	ℓ ₁ (mm)	K (mm)	ℓ _k (mm)	TYPE	MSRP
M3-150	SA3.0M	150	11	4	127	45	3.2	6	1	¥ 21,200 □
M4-150	SA4.0M	150	12	5	122	45	4	7	1	¥ 21,700 □
M5-150	SA5.0M	150	12.5	5.5	114	45	4.5	7	1	¥ 21,800 □
M6-150	SA6.0M	150	13	6	115	45	4.5	7	1	¥ 22,400 □
M8-150	SA8.0M	150	13	6.2	108	45	5	8	2	¥ 22,500 □
M10-150	SA010M	150	14	7	103	45	5.5	8	2	¥ 23,400 □

• By using SA, you can lengthen your I series taps and standard taps.

- (For ISP, refer to product page ①-63.
- (For IPO, refer to product page ③-41.
- (For IHT, refer to product page ④-53.

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