

Shank dia.	Holder dia.	Recess dia.	Overall length	Shank length	Depth of die mounting	Cutting depth	Outside dia of Die	Thickness of Die
Ds	D ₁	D ₂	L	l _s	l	l ₁	D	T

- ① Spiral Fluted Taps (for blind hole)
- ② Spiral Fluted Taps (for through hole)
- ③ Spiral Pointed Taps (for through hole)
- ④ Hand Taps
- ⑤ Cemented Carbide Taps
- ⑥ Roll Taps
- ⑦ Special Thread Taps (Simple inspection tools)
- ⑧ Pipe Taps
- ⑨ Thread Mills (Premium Thread Mills)
- ⑩ Dies
- ⑪ Center Drills (Centering Tools)
- ⑫ Precision Machinery/ Medical Surgical Instruments



RD-DA

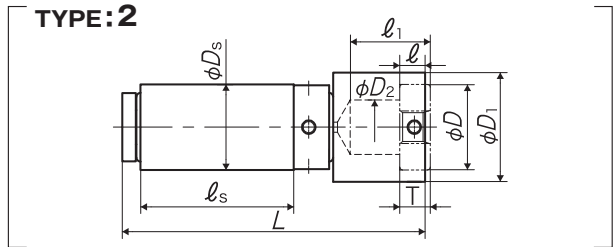
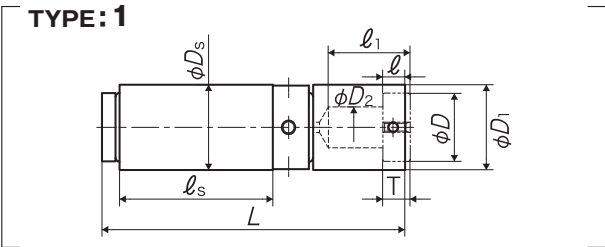
Die Attachment (Designed Specially for Solid Round Dies)



Specification



- Tooling designed specially for solid dies, with the mechanism to compensate for feed error and to absorb misalignment.
- Combined with CNC toolings, this attachment enables the cutting of external threads on complex workpieces with ease.



Segment : 3A

Code	Ds (inch)	D ₁ (inch)	D ₂ (inch)	L (inch)	l _s (inch)	l (inch)	l ₁ (inch)	D (inch)	T (inch)	TYPE
DA10-.75	0.75	0.787	0.236	2.795	1.574	0.118	0.433	0.394	0.137	1 ▲
DA16-.75	0.75	0.787	0.393	2.992	1.574	0.177	0.63	0.63	0.196	1 ▲
DA20-1	1	0.984	0.472	3.503	1.771	0.255	0.885	0.787	0.275	1 ▲
DA25-1	1	1.26	0.63	3.503	1.771	0.295	0.866	0.984	0.354	2 ▲
DA38-1.25	1.25	1.968	1.023	4.803	2.362	0.433	1.417	1.496	0.511	2 ▲

Note: Products marked with an ▲ in the stock column are available while supplies last.