Outside diameter	Thickness	Position of basic dia.
D	T	ℓg

D PT LH

Solid Round Dies for Taper Pipe Threads, for Left Hand Threads

Specification

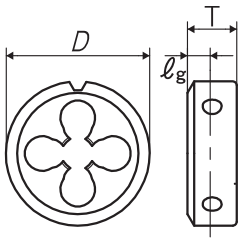
HSS | LH Left hand | Front face 2.5

■The D PT LH are solid round dies for left hand external PT tapered pipe threads that have improved die runout accuracy.

Tapping Speeds depending on Materials

Low carbon steels 低炭素鋼	Medium carbon steels 中炭素鋼	Cast irons 鋳鉄	Brass 黄銅	Brass castings 黄銅鋳物	Wrought aluminum アルミ圧延材	Aluminum alloy castings アルミ合金鋳物
2.5~5 (m/min)	2.5~5 (m/min)	2.5~5 (m/min)	2.5~5 (m/min)	2.5~5 (m/min)	2.5~5 (m/min)	2.5~5 (m/min)

TYPE : 1



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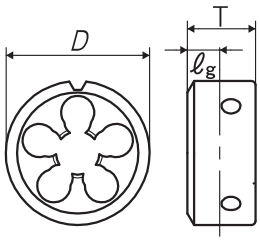
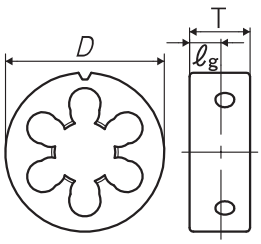


TYPE : 3



Segment : 3G

Size	Code	D (mm)	T (mm)	ℓg (mm)	Clearance holes	TYPE	MSRP
For PT Threads							
PT 1/8-28	GYJPT020NEBC	38	13	6	4	1	¥ 21,200 ※
PT 1/4-19	GYJPT040NEBC	38	18	8.5	5	2	¥ 21,200 ※
PT 3/8-19	GYMPT060NEBC	50	22	10	5	2	¥ 33,900 ※
PT 1/2-14	GYMPT080NEBC	50	22	12	6	2	¥ 33,900 ※
PT 3/4-14	GYRPT120NEBC	63	24	12.5	6	3	¥ 89,000 ※
PT 1 -11	GYUPT160NEBC	75	30	15	6	3	¥158,000 ※

※ = Specified Distribution Items. Made to order products.