

| | |
|------------------|-----------|
| Outside diameter | Thickness |
| D | T |

S
JIS

D PF LH

Solid Round Dies for Parallel Pipe Threads, for Left Hand Threads



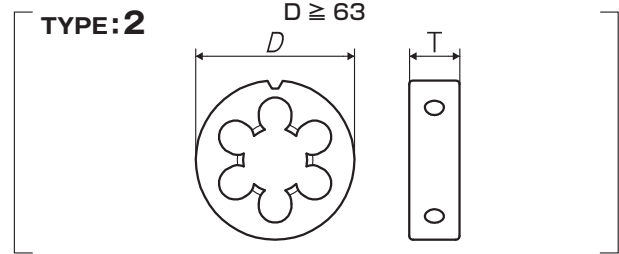
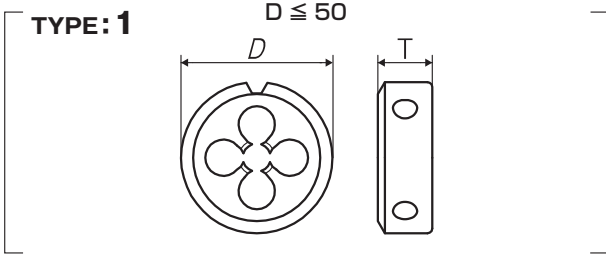
Specification



■ Solid round dies for external PF left hand threads with improved runout accuracy.

Tapping Speeds depending on Materials

| | | | | | | |
|---|--|--------------------------------------|---------------------------------|--|--|--|
| Low carbon steels 低碳素鋼 2.5~5 (m/min) | Medium carbon steels 中炭素鋼 2.5~5 (m/min) | Cast irons 鑄鐵 2.5~5 (m/min) | Brass 黃銅 2.5~5 (m/min) | Brass castings 黃銅鑄物 2.5~5 (m/min) | Wrought aluminum アルミ圧延材 2.5~5 (m/min) | Aluminum alloy castings アルミ合金鑄物 2.5~5 (m/min) |
|---|--|--------------------------------------|---------------------------------|--|--|--|



Segment : 3G

| Size | Code | D (mm) | T (mm) | Clearance holes | TYPE | MSRP |
|----------------|--------------|--------|--------|-----------------|------|-------------|
| For PF Threads | | | | | | |
| PF 1/8-28 | GYJPF020NEBC | 38 | 13 | 4 | 1 | ¥ 15,400 ※ |
| PF 1/4-19 | GYJPF040NEBC | 38 | 13 | 5 | 1 | ¥ 15,400 ※ |
| PF 3/8-19 | GYMPF060NEBC | 50 | 16 | 5 | 1 | ¥ 25,100 ※ |
| PF 1/2-14 | GYMPF080NEBC | 50 | 16 | 5 | 1 | ¥ 25,100 ※ |
| PF 3/4-14 | GYRPF120NEBC | 63 | 20 | 6 | 2 | ¥ 72,200 ※ |
| PF 1 -11 | GYUPF160NEBC | 75 | 25 | 6 | 2 | ¥ 124,000 ※ |

- ① Spiral Fluted Taps (for blind hole)
- ② Spiral Fluted Taps (for through hole)
- ③ Spiral Pointed Taps (for through hole)
- ④ Hand Taps
- ⑤ Cemented Carbide Taps
- ⑥ Roll Taps
- ⑦ Special Thread Taps Simple Inspection Tools
- ⑧ Pipe Taps
- ⑨ Thread Mills Premium Thread Mills
- ⑩ Dies
- ⑪ Center Drills Centering Tools
- ⑫ Precision Machinery/Metal Surgical Instruments