

Outside diameter	Thickness
D	T

JIS

① Spiral Fluted Taps
(for blind hole)

② Spiral Fluted Taps
(for through hole)

③ Spiral Pointed Taps
(for through hole)

④ Hand Taps

⑤ Cemented Carbide Taps

⑥ Roll Taps

⑦ Special Thread Taps
Simple inspection tools

⑧ Pipe Taps

⑨ Thread Mills
Premium Thread Mills

⑩ Dies

⑪ Center Drills
Centering Tools

⑫ Precision Machinery/
Metal Surgical Instruments

JIS

10-17

JIS

D LH

Solid Round Dies for Left Hand Threads



Specification

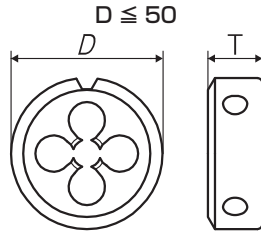


■ Solid round dies for left hand thread processing with improved runout accuracy.

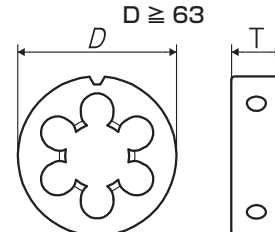
Tapping Speeds depending on Materials

Low carbon steels 低炭素鋼	Medium carbon steels 中炭素鋼	Brass 黄銅	Brass castings 黄銅鑄物	Wrought aluminum アルミ圧延材	Aluminum alloy castings アルミ合金鑄物
2.5~5 (m/min)	2.5~5 (m/min)	2.5~5 (m/min)	2.5~5 (m/min)	2.5~5 (m/min)	2.5~5 (m/min)

TYPE: 1



TYPE: 2



Segment : 30

Size	Class	Code	D (mm)	T (mm)	Clearance holes	TYPE	MSRP
For Metric Threads							
M1 × 0.25	II	GYE1.0BDNEBC	20	7	3	1	¥ 15,200 ^{**}
M1.4 × 0.3	II	GYE1.4CDNEBC	20	7	3	1	¥ 15,200 ^{**}
M1.6 × 0.35	II	GYE1.6DDNEBC	20	7	3	1	¥ 15,200 ^{**}
M1.7 × 0.35	II	GYE1.7DDNEBC	20	7	3	1	¥ 15,200 ^{**}
M2 × 0.4	II	GYE2.0EDNEBC	20	7	3	1	¥ 10,200 ^{**}
M2 × 0.4	II	G1E2.0EDNEBC	20	7	4	1	¥ 10,200 ^{**}
M2.3 × 0.4	II	GYE2.3EDNEBC	20	7	3	1	¥ 10,200 ^{**}
M2.3 × 0.4	II	G1E2.3EDNEBC	20	7	4	1	¥ 10,200 ^{**}
M2.5 × 0.45	II	GYE2.5FDNEBC	20	7	3	1	¥ 10,200 ^{**}
M2.5 × 0.45	II	G1E2.5FDNEBC	20	7	4	1	¥ 10,200 ^{**}
M2.6 × 0.45	II	GYE2.6FDNEBC	20	7	3	1	¥ 10,200 ^{**}
M2.6 × 0.45	II	G1E2.6FDNEBC	20	7	4	1	¥ 10,200 ^{**}
M3 × 0.5	II	GYE3.0GDNEBC	20	7	3	1	¥ 10,200
M3 × 0.5	II	G1E3.0GDNEBC	20	7	4	1	¥ 10,200
M3 × 0.5	II	GYG3.0GDNEBC	25	9	3	1	¥ 12,200 ^{**}
M3 × 0.5	II	G1G3.0GDNEBC	25	9	4	1	¥ 12,200 ^{**}
M3 × 0.35	II	GYE3.0DDNEBC	20	7	3	1	¥ 16,200 ^{**}
M3 × 0.35	II	G1E3.0DDNEBC	20	7	4	1	¥ 16,200 ^{**}
M3.5 × 0.6	II	GYE3.5HDNEBC	20	7	3	1	¥ 10,200 ^{**}
M3.5 × 0.6	II	G1E3.5HDNEBC	20	7	4	1	¥ 10,200 ^{**}
M3.5 × 0.35	II	GYE3.5DDNEBC	20	7	3	1	¥ 16,200 ^{**}
M3.5 × 0.35	II	G1E3.5DDNEBC	20	7	4	1	¥ 16,200 ^{**}
M4 × 0.7	II	GYE4.0IDNEBC	20	7	3	1	¥ 10,200
M4 × 0.7	II	G1E4.0IDNEBC	20	7	4	1	¥ 10,200

Outside diameter	Thickness
D	T

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JIS

Size	Class	Code	D (mm)	T (mm)	Clearance holes	TYPE	MSRP
M4 × 0.7	II	GYG4.0IDNEBC	25	9	3	1	¥ 12,200
M4 × 0.7	II	G1G4.0IDNEBC	25	9	4	1	¥ 12,200
M4 × 0.5	II	GYE4.0GDNEBC	20	7	3	1	¥ 12,600 ※
M4 × 0.5	II	G1E4.0GDNEBC	20	7	4	1	¥ 12,600 ※
M5 × 0.8	II	GYE5.0KDNEBC	20	7	4	1	¥ 10,200
M5 × 0.8	II	GYG5.0KDNEBC	25	9	3	1	¥ 12,200
M5 × 0.8	II	G1G5.0KDNEBC	25	9	4	1	¥ 12,200
M5 × 0.5	II	GYE5.0GDNEBC	20	7	4	1	¥ 12,600 ※
M6 × 1	II	GYE6.0MDNEBC	20	7	4	1	¥ 10,200
M6 × 1	II	GYG6.0MDNEBC	25	9	4	1	¥ 12,200
M6 × 1	II	GYJ6.0MDNEBC	38	13	4	1	¥ 18,900 ※
M6 × 0.75	II	GYE6.0JDNEBC	20	7	4	1	¥ 13,200 ※
M6 × 0.5	II	GYE6.0GDNEBC	20	7	4	1	¥ 12,600 ※
M7 × 1	II	GYG7.0MDNEBC	25	9	4	1	¥ 12,200 ※
M7 × 0.75	II	GYG7.0JDNEBC	25	9	4	1	¥ 15,700 ※
M7 × 0.5	II	GYG7.0GDNEBC	25	9	4	1	¥ 18,900 ※
M8 × 1.25	II	GYG8.0NDNEBC	25	9	4	1	¥ 12,200
M8 × 1.25	II	GYJ8.0NDNEBC	38	13	4	1	¥ 16,200
M8 × 1	II	GYG8.0MDNEBC	25	9	4	1	¥ 14,200 ※
M8 × 1	II	GYJ8.0MDNEBC	38	13	4	1	¥ 22,400 ※
M8 × 0.75	II	GYG8.0JDNEBC	25	9	4	1	¥ 15,700 ※
M8 × 0.5	II	GYG8.0GDNEBC	25	9	4	1	¥ 18,900 ※
M9 × 1.25	II	GYG9.0NDNEBC	25	9	5	1	¥ 13,000 ※
M9 × 1	II	GYG9.0MDNEBC	25	9	5	1	¥ 14,200 ※
M9 × 0.75	II	GYG9.0JDNEBC	25	9	5	1	¥ 15,700 ※
M9 × 0.5	II	GYG9.0GDNEBC	25	9	5	1	¥ 18,900 ※
M10 × 1.5	II	GYG010ODNEBC	25	9	5	1	¥ 12,200
M10 × 1.5	II	GYJ010ODNEBC	38	13	4	1	¥ 16,200
M10 × 1.25	II	GYG010NDNEBC	25	9	5	1	¥ 12,200 ※
M10 × 1.25	II	GYJ010NDNEBC	38	13	4	1	¥ 16,200 ※
M10 × 1	II	GYG010MDNEBC	25	9	5	1	¥ 14,200 ※
M10 × 1	II	GYJ010MDNEBC	38	13	4	1	¥ 22,400 ※
M10 × 0.75	II	GYG010JDNEBC	25	9	5	1	¥ 15,700 ※
M10 × 0.5	II	GYG010GDNEBC	25	9	5	1	¥ 18,900 ※
M11 × 1.5	II	GYJ011ODNEBC	38	13	4	1	¥ 18,900 ※
M11 × 1.25	II	GYJ011NDNEBC	38	13	4	1	¥ 16,200 ※
M11 × 1	II	GYJ011MDNEBC	38	13	4	1	¥ 22,400 ※
M11 × 0.5	II	GYJ011GDNEBC	38	13	4	1	¥ 34,700 ※
M12 × 1.75	II	GYJ012PDNEBC	38	13	4	1	¥ 16,200
M12 × 1.5	II	GYJ012ODNEBC	38	13	4	1	¥ 16,200 ※
M12 × 1.25	II	GYJ012NDNEBC	38	13	4	1	¥ 16,200 ※
M12 × 1	II	GYJ012MDNEBC	38	13	4	1	¥ 22,400 ※
M12 × 0.75	II	GYJ012JDNEBC	38	13	4	1	¥ 30,500 ※
M12 × 0.5	II	GYJ012GDNEBC	38	13	4	1	¥ 34,700 ※
M14 × 2	II	GYJ014QDNEBC	38	13	5	1	¥ 16,200 ※
M14 × 1.5	II	GYJ014ODNEBC	38	13	5	1	¥ 16,200 ※
M14 × 1.25	II	GYJ014NDNEBC	38	13	5	1	¥ 22,400 ※
M14 × 1	II	GYJ014MDNEBC	38	13	5	1	¥ 22,400 ※
M15 × 1.5	II	GYJ015ODNEBC	38	13	5	1	¥ 16,200 ※
M15 × 1	II	GYJ015MDNEBC	38	13	5	1	¥ 22,400 ※

Spiral Fluted Taps
(for blind hole) ①Spiral Fluted Taps
(for through hole) ②Spiral Pointed Taps
(for through hole) ③

Hand Taps ④

Cemented Carbide Taps ⑤

Roll Taps ⑥

Special Thread Taps
Simple inspection tools ⑦

Pipe Taps ⑧

Thread Mills
Premium Thread Mills ⑨

Dies ⑩

Center Drills
Centering Tools ⑪Precision Machinery/
Metal Surgical Instruments ⑫

※ = Specified Distribution Items. Made to order products.

Think threads with
YAMAWA

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⑩-18

D LH Solid Round Dies for Left Hand Threads

Size	Class	Code	D (mm)	T (mm)	Clearance holes	TYPE	MSRP
M16 × 2	II	GYJ016QDNEBC	38	13	5	1	¥ 16,200
M16 × 2	II	GYM016QDNEBC	50	16	4	1	¥ 26,500
M16 × 1.5	II	GYJ016ODNEBC	38	13	5	1	¥ 16,200*
M16 × 1.5	II	GYM016ODNEBC	50	16	4	1	¥ 26,500*
M16 × 1	II	GYJ016MDNEBC	38	13	5	1	¥ 22,400*
M16 × 1	II	GYM016MDNEBC	50	16	4	1	¥ 36,000*
M17 × 1	II	GYM017MDNEBC	50	16	5	1	¥ 36,000*
M18 × 2.5	II	GYM018RDNEBC	50	16	5	1	¥ 26,500*
M18 × 2	II	GYM018QDNEBC	50	16	5	1	¥ 32,400*
M18 × 1.5	II	GYM018ODNEBC	50	16	5	1	¥ 26,500*
M18 × 1	II	GYM018MDNEBC	50	16	5	1	¥ 36,000*
M20 × 2.5	II	GYM020RDNEBC	50	16	5	1	¥ 26,500
M20 × 2	II	GYM020QDNEBC	50	16	5	1	¥ 32,400*
M20 × 1.5	II	GYM020ODNEBC	50	16	5	1	¥ 26,500*
M20 × 1	II	GYM020MDNEBC	50	16	5	1	¥ 36,000*
M22 × 2.5	II	GYM022RDNEBC	50	16	6	1	¥ 26,500*
M22 × 2	II	GYM022QDNEBC	50	16	6	1	¥ 32,400*
M22 × 1.5	II	GYM022ODNEBC	50	16	6	1	¥ 26,500*
M22 × 1	II	GYM022MDNEBC	50	16	6	1	¥ 36,000*
M24 × 3	II	GYM024SDNEBC	50	16	6	1	¥ 26,500*
M24 × 2	II	GYM024QDNEBC	50	16	6	1	¥ 32,400*
M24 × 1.5	II	GYM024ODNEBC	50	16	6	1	¥ 26,500*
M24 × 1	II	GYM024MDNEBC	50	16	6	1	¥ 36,000*
M25 × 1.5	II	GYM025ODNEBC	50	16	6	1	¥ 26,500*
M26 × 1.5	II	GYR026ODNEBC	63	20	6	2	¥ 76,000*
M27 × 3	II	GYR027SDNEBC	63	20	6	2	¥ 76,000*
M27 × 1.5	II	GYR027ODNEBC	63	20	6	2	¥ 76,000*
M28 × 1.5	II	GYR028ODNEBC	63	20	6	2	¥ 76,000*
M30 × 3.5	II	GYR030TDNEBC	63	20	6	2	¥ 76,000*
M30 × 3.5	II	GYU030TDNEBC	75	25	6	2	¥ 131,000*
M30 × 3	II	GYR030SDNEBC	63	20	6	2	¥ 76,000*
M30 × 3	II	GYU030SDNEBC	75	25	6	2	¥ 139,000*
M30 × 2	II	GYR030QDNEBC	63	20	6	2	¥ 76,000*
M30 × 2	II	GYU030QDNEBC	75	25	6	2	¥ 139,000*
M30 × 1.5	II	GYR030ODNEBC	63	20	6	2	¥ 76,000*
M30 × 1.5	II	GYU030ODNEBC	75	25	6	2	¥ 139,000*
M30 × 1	II	GYU030MDNEBC	75	25	6	2	¥ 183,000*
M30 × 0.5	II	GYU030GDNEBC	75	25	6	2	¥ 183,000*
M32 × 3	II	GYU032SDNEBC	75	25	6	2	¥ 139,000*
M32 × 2	II	GYU032QDNEBC	75	25	6	2	¥ 139,000*
M32 × 1.5	II	GYU032ODNEBC	75	25	6	2	¥ 139,000*
M32 × 1	II	GYU032MDNEBC	75	25	6	2	¥ 183,000*
M32 × 0.5	II	GYU032GDNEBC	75	25	6	2	¥ 183,000*
M33 × 3.5	II	GYU033TDNEBC	75	25	6	2	¥ 131,000*
M33 × 3	II	GYU033SDNEBC	75	25	6	2	¥ 139,000*
M33 × 2	II	GYU033QDNEBC	75	25	6	2	¥ 139,000*
M33 × 1.5	II	GYU033ODNEBC	75	25	6	2	¥ 139,000*
M33 × 1	II	GYU033MDNEBC	75	25	6	2	¥ 183,000*
M34 × 3	II	GYU034SDNEBC	75	25	6	2	¥ 139,000*
M34 × 2	II	GYU034QDNEBC	75	25	6	2	¥ 139,000*

Outside diameter	Thickness
D	T

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JIS

D LH Solid Round Dies for Left Hand Threads

Size	Class	Code	D (mm)	T (mm)	Clearance holes	TYPE	MSRP
M34 × 1.5	II	GYU034ODNEBC	75	25	6	2	¥139,000*
M34 × 1	II	GYU034MDNEBC	75	25	6	2	¥183,000*
M35 × 3	II	GYU035SDNEBC	75	25	6	2	¥139,000*
M35 × 2	II	GYU035QDNEBC	75	25	6	2	¥139,000*
M35 × 1.5	II	GYU035ODNEBC	75	25	6	2	¥139,000*
M35 × 1.25	II	GYU035NDNEBC	75	25	6	2	¥183,000*
M35 × 1	II	GYU035MDNEBC	75	25	6	2	¥183,000*
M36 × 4	II	GYU036UDNEBC	75	25	6	2	¥131,000*
M36 × 3	II	GYU036SDNEBC	75	25	6	2	¥139,000*
M36 × 2	II	GYU036QDNEBC	75	25	6	2	¥139,000*
M36 × 1.5	II	GYU036ODNEBC	75	25	6	2	¥139,000*
M36 × 1	II	GYU036MDNEBC	75	25	6	2	¥183,000*
M36 × 0.5	II	GYU036GDNEBC	75	25	6	2	¥183,000*
M37 × 1.5	II	GYU037ODNEBC	75	25	6	2	¥139,000*
M37 × 1	II	GYU037MDNEBC	75	25	6	2	¥183,000*
M38 × 4	II	GYU038UDNEBC	75	25	6	2	¥139,000*
M38 × 3	II	GYU038SDNEBC	75	25	6	2	¥139,000*
M38 × 2	II	GYU038QDNEBC	75	25	6	2	¥139,000*
M38 × 1.5	II	GYU038ODNEBC	75	25	6	2	¥139,000*
M38 × 1	II	GYU038MDNEBC	75	25	6	2	¥183,000*
M39 × 4	II	GYU039UDNEBC	75	25	6	2	¥131,000*
M39 × 3	II	GYU039SDNEBC	75	25	6	2	¥139,000*
M39 × 2	II	GYU039QDNEBC	75	25	6	2	¥139,000*
M39 × 1.5	II	GYU039ODNEBC	75	25	6	2	¥139,000*
M39 × 1	II	GYU039MDNEBC	75	25	6	2	¥183,000*
M40 × 4	II	GYU040UDNEBC	75	25	8	2	¥139,000*
M40 × 3	II	GYU040SDNEBC	75	25	8	2	¥139,000*
M40 × 2	II	GYU040QDNEBC	75	25	8	2	¥139,000*
M40 × 1.5	II	GYU040ODNEBC	75	25	8	2	¥139,000*
M40 × 1	II	GYU040MDNEBC	75	25	8	2	¥183,000*
M42 × 4.5	II	GYU042VDNEBC	75	25	8	2	¥133,000*
M42 × 4	II	GYU042UDNEBC	75	25	8	2	¥139,000*
M42 × 3	II	GYU042SDNEBC	75	25	8	2	¥139,000*
M42 × 2	II	GYU042QDNEBC	75	25	8	2	¥139,000*
M42 × 1.5	II	GYU042ODNEBC	75	25	8	2	¥139,000*
M42 × 1	II	GYU042MDNEBC	75	25	8	2	¥183,000*
M44 × 2	II	GYU044QDNEBC	75	25	8	2	¥139,000*
M44 × 1.5	II	GYU044ODNEBC	75	25	8	2	¥139,000*
M45 × 4.5	II	GYU045VDNEBC	75	25	8	2	¥139,000*
M45 × 4.5	II	GYW045VDNEBC	100	30	8	2	¥302,000*
M45 × 4.5	II	GYU045VDNEBC	105	30	8	2	¥302,000*
M45 × 4	II	GYU045UDNEBC	75	25	8	2	¥139,000*
M45 × 4	II	GYW045UDNEBC	100	30	8	2	¥302,000*
M45 × 4	II	GYU045UDNEBC	105	30	8	2	¥302,000*
M45 × 3	II	GYU045SDNEBC	75	25	8	2	¥139,000*
M45 × 3	II	GYW045SDNEBC	100	30	8	2	¥302,000*
M45 × 3	II	GYU045SDNEBC	105	30	8	2	¥302,000*
M45 × 2	II	GYU045QDNEBC	75	25	8	2	¥139,000*
M45 × 2	II	GYW045QDNEBC	100	30	8	2	¥302,000*
M45 × 2	II	GYU045QDNEBC	105	30	8	2	¥302,000*

Spiral Fluted Taps
(for blind hole) ①Spiral Fluted Taps
(for through hole) ②Spiral Pointed Taps
(for through hole) ③

Hand Taps ④

Cemented Carbide Taps ⑤

Roll Taps ⑥

Special Thread Taps
Simple inspection tools ⑦

Pipe Taps ⑧

Thread Mills
Premium Thread Mills ⑨

Dies ⑩

Center Drills
Centering Tools ⑪Precision Machinery/
Metal Surgical Instruments ⑫

* = Specified Distribution Items. Made to order products.

Think threads with
YAMAWA

JIS

⑩-20

D LH Solid Round Dies for Left Hand Threads

Size	Class	Code	D (mm)	T (mm)	Clearance holes	TYPE	MSRP
M45 × 1.5	II	GYU045ODNEBC	75	25	8	2	¥ 139,000 ^{**}
M45 × 1.5	II	GYW045ODNEBC	100	30	8	2	¥ 302,000 ^{**}
M45 × 1.5	II	GYU045MDNEBC	75	25	8	2	¥ 183,000 ^{**}
M45 × 1.5	II	GYW045MDNEBC	100	30	8	2	¥ 391,000 ^{**}
M45 × 1	II	GYU045MDNEBC	75	25	8	2	¥ 183,000 ^{**}
M45 × 1	II	GYW045MDNEBC	100	30	8	2	¥ 391,000 ^{**}
M46 × 4	II	GYU046UDNEBC	75	25	8	2	¥ 139,000 ^{**}
M46 × 4	II	GYW046UDNEBC	100	30	8	2	¥ 302,000 ^{**}
M46 × 4	II	GYU046SDNEBC	75	25	8	2	¥ 139,000 ^{**}
M46 × 4	II	GYW046SDNEBC	100	30	8	2	¥ 302,000 ^{**}
M46 × 3	II	GYU046SDNEBC	75	25	8	2	¥ 139,000 ^{**}
M46 × 3	II	GYW046SDNEBC	100	30	8	2	¥ 302,000 ^{**}
M46 × 3	II	GYU046QDNEBC	75	25	8	2	¥ 139,000 ^{**}
M46 × 3	II	GYW046QDNEBC	100	30	8	2	¥ 302,000 ^{**}
M46 × 2	II	GYU046QDNEBC	75	25	8	2	¥ 139,000 ^{**}
M46 × 2	II	GYW046QDNEBC	100	30	8	2	¥ 302,000 ^{**}
M46 × 2	II	GYU046ODNEBC	75	25	8	2	¥ 139,000 ^{**}
M46 × 2	II	GYW046ODNEBC	100	30	8	2	¥ 302,000 ^{**}
M46 × 1.5	II	GYU046ODNEBC	75	25	8	2	¥ 139,000 ^{**}
M46 × 1.5	II	GYW046ODNEBC	100	30	8	2	¥ 302,000 ^{**}
M46 × 1.5	II	GYU048WDNEBC	75	25	8	2	¥ 139,000 ^{**}
M46 × 1.5	II	GYW048WDNEBC	100	36	8	2	¥ 302,000 ^{**}
M48 × 5	II	GYU048WDNEBC	75	25	8	2	¥ 139,000 ^{**}
M48 × 5	II	GYW048WDNEBC	100	36	8	2	¥ 302,000 ^{**}
M48 × 5	II	GYU048UDNEBC	75	25	8	2	¥ 139,000 ^{**}
M48 × 5	II	GYW048UDNEBC	100	30	8	2	¥ 302,000 ^{**}
M48 × 4	II	GYU048UDNEBC	75	25	8	2	¥ 139,000 ^{**}
M48 × 4	II	GYW048UDNEBC	100	30	8	2	¥ 302,000 ^{**}
M48 × 4	II	GYU048SDNEBC	75	25	8	2	¥ 139,000 ^{**}
M48 × 4	II	GYW048SDNEBC	100	30	8	2	¥ 302,000 ^{**}
M48 × 3	II	GYU048SDNEBC	75	25	8	2	¥ 139,000 ^{**}
M48 × 3	II	GYW048SDNEBC	100	30	8	2	¥ 302,000 ^{**}
M48 × 3	II	GYU048QDNEBC	75	25	8	2	¥ 139,000 ^{**}
M48 × 3	II	GYW048QDNEBC	100	30	8	2	¥ 302,000 ^{**}
M48 × 2	II	GYU048QDNEBC	75	25	8	2	¥ 139,000 ^{**}
M48 × 2	II	GYW048QDNEBC	100	30	8	2	¥ 302,000 ^{**}
M48 × 2	II	GYU048ODNEBC	75	25	8	2	¥ 139,000 ^{**}
M48 × 2	II	GYW048ODNEBC	100	30	8	2	¥ 302,000 ^{**}
M48 × 1.5	II	GYU048ODNEBC	75	25	8	2	¥ 139,000 ^{**}
M48 × 1.5	II	GYW048ODNEBC	100	30	8	2	¥ 302,000 ^{**}
M48 × 1.5	II	GYU048NDNEBC	75	25	8	2	¥ 183,000 ^{**}
M48 × 1.25	II	GYU048NDNEBC	75	25	8	2	¥ 183,000 ^{**}
M48 × 1	II	GYU048MDNEBC	75	25	8	2	¥ 183,000 ^{**}
M48 × 1	II	GYW048MDNEBC	100	30	8	2	¥ 391,000 ^{**}
M48 × 1	II	GYU048MDNEBC	75	25	8	2	¥ 183,000 ^{**}
M48 × 1	II	GYW048MDNEBC	100	30	8	2	¥ 391,000 ^{**}
M50 × 4	II	GYU050UDNEBC	75	25	8	2	¥ 139,000 ^{**}
M50 × 4	II	GYW050UDNEBC	100	30	8	2	¥ 302,000 ^{**}
M50 × 4	II	GYU050SDNEBC	75	25	8	2	¥ 139,000 ^{**}
M50 × 4	II	GYW050SDNEBC	100	30	8	2	¥ 302,000 ^{**}
M50 × 3	II	GYU050SDNEBC	75	25	8	2	¥ 139,000 ^{**}
M50 × 3	II	GYW050SDNEBC	100	30	8	2	¥ 302,000 ^{**}
M50 × 3	II	GYU050QDNEBC	75	25	8	2	¥ 139,000 ^{**}
M50 × 3	II	GYW050QDNEBC	100	30	8	2	¥ 302,000 ^{**}
M50 × 2	II	GYU050QDNEBC	75	25	8	2	¥ 139,000 ^{**}
M50 × 2	II	GYW050QDNEBC	100	30	8	2	¥ 302,000 ^{**}
M50 × 2	II	GYU050ODNEBC	75	25	8	2	¥ 139,000 ^{**}
M50 × 2	II	GYW050ODNEBC	100	30	8	2	¥ 302,000 ^{**}
M50 × 1.5	II	GYU050ODNEBC	75	25	8	2	¥ 139,000 ^{**}
M50 × 1.5	II	GYW050ODNEBC	100	30	8	2	¥ 302,000 ^{**}
M50 × 1.5	II	GYU050MDNEBC	75	25	8	2	¥ 183,000 ^{**}
M50 × 1	II	GYU050MDNEBC	75	25	8	2	¥ 183,000 ^{**}

Outside diameter	Thickness
D	T

10

JIS

D LH Solid Round Dies for Left Hand Threads

Size	Class	Code	D (mm)	T (mm)	Clearance holes	TYPE	MSRP
M50 × 1	II	GYW050MDNEBC	100	30	8	2	¥ 391,000 ※
M50 × 1	II	GYW050MDNEBC	105	30	8	2	¥ 391,000 ※
M52 × 5	II	GYW052WDNEBC	100	36	8	2	¥ 302,000 ※
M52 × 5	II	GYW052WDNEBC	105	36	8	2	¥ 302,000 ※
M52 × 4	II	GYW052UDNEBC	100	30	8	2	¥ 302,000 ※
M52 × 4	II	GYW052UDNEBC	105	30	8	2	¥ 302,000 ※
M52 × 3	II	GYW052SDNEBC	100	30	8	2	¥ 302,000 ※
M52 × 3	II	GYW052SDNEBC	105	30	8	2	¥ 302,000 ※
M52 × 2	II	GYW052QDNEBC	100	30	8	2	¥ 302,000 ※
M52 × 2	II	GYW052QDNEBC	105	30	8	2	¥ 302,000 ※
M52 × 1.5	II	GYW052ODNEBC	100	30	8	2	¥ 302,000 ※
M52 × 1.5	II	GYW052ODNEBC	105	30	8	2	¥ 302,000 ※
M55 × 4	II	GYW055UDNEBC	100	30	8	2	¥ 302,000 ※
M55 × 4	II	GYW055UDNEBC	105	30	8	2	¥ 302,000 ※
M55 × 3	II	GYW055SDNEBC	100	30	8	2	¥ 302,000 ※
M55 × 3	II	GYW055SDNEBC	105	30	8	2	¥ 302,000 ※
M55 × 2	II	GYW055QDNEBC	100	30	8	2	¥ 302,000 ※
M55 × 2	II	GYW055QDNEBC	105	30	8	2	¥ 302,000 ※
M55 × 1.5	II	GYW055ODNEBC	100	30	8	2	¥ 302,000 ※
M55 × 1.5	II	GYW055ODNEBC	105	30	8	2	¥ 302,000 ※
M56 × 5.5	II	GYW056XDNEBC	100	36	8	2	¥ 302,000 ※
M56 × 5.5	II	GYW056XDNEBC	105	36	8	2	¥ 302,000 ※
M56 × 5.5	II	GYC056XDNEBC	120	36	8	2	¥ 383,000 ※
M56 × 5.5	II	GYF056XDNEBC	125	36	8	2	¥ 383,000 ※
M56 × 4	II	GYW056UDNEBC	100	30	8	2	¥ 302,000 ※
M56 × 4	II	GYW056UDNEBC	105	30	8	2	¥ 302,000 ※
M56 × 4	II	GYC056UDNEBC	120	30	8	2	¥ 383,000 ※
M56 × 4	II	GYF056UDNEBC	125	30	8	2	¥ 383,000 ※
M56 × 3	II	GYW056SDNEBC	100	30	8	2	¥ 302,000 ※
M56 × 3	II	GYW056SDNEBC	105	30	8	2	¥ 302,000 ※
M56 × 3	II	GYC056SDNEBC	120	30	8	2	¥ 383,000 ※
M56 × 3	II	GYF056SDNEBC	125	30	8	2	¥ 383,000 ※
M56 × 2	II	GYW056QDNEBC	100	30	8	2	¥ 302,000 ※
M56 × 2	II	GYW056QDNEBC	105	30	8	2	¥ 302,000 ※
M56 × 2	II	GYC056QDNEBC	120	30	8	2	¥ 383,000 ※
M56 × 2	II	GYF056QDNEBC	125	30	8	2	¥ 383,000 ※
M56 × 1.5	II	GYW056ODNEBC	100	30	8	2	¥ 302,000 ※
M56 × 1.5	II	GYW056ODNEBC	105	30	8	2	¥ 302,000 ※
M56 × 1.5	II	GYC056ODNEBC	120	30	8	2	¥ 383,000 ※
M56 × 1.5	II	GYF056ODNEBC	125	30	8	2	¥ 383,000 ※
M58 × 4	II	GYW058UDNEBC	100	30	8	2	¥ 302,000 ※
M58 × 4	II	GYW058UDNEBC	105	30	8	2	¥ 302,000 ※
M58 × 4	II	GYC058UDNEBC	120	30	8	2	¥ 383,000 ※
M58 × 4	II	GYF058UDNEBC	125	30	8	2	¥ 383,000 ※
M58 × 3	II	GYW058SDNEBC	100	30	8	2	¥ 302,000 ※
M58 × 3	II	GYW058SDNEBC	105	30	8	2	¥ 302,000 ※
M58 × 3	II	GYC058SDNEBC	120	30	8	2	¥ 383,000 ※
M58 × 3	II	GYF058SDNEBC	125	30	8	2	¥ 383,000 ※
M58 × 2	II	GYW058QDNEBC	100	30	8	2	¥ 302,000 ※
M58 × 2	II	GYW058QDNEBC	105	30	8	2	¥ 302,000 ※

Spiral Fluted Taps
(for blind hole) ①Spiral Fluted Taps
(for through hole) ②Spiral Pointed Taps
(for through hole) ③

Hand Taps ④

Cemented Carbide Taps ⑤

Roll Taps ⑥

Special Thread Taps
Simple Inspection Tools ⑦

Pipe Taps ⑧

Thread Mills
Premium Thread Mills ⑨

Dies ⑩

Center Drills
Centering Tools ⑪Precision Machinery/
Metal Surgical Instruments ⑫

※ = Specified Distribution Items. Made to order products.

Think threads with
YAMAWA

JIS

⑩-22

Outside diameter	Thickness
D	T

JIS

D LH Solid Round Dies for Left Hand Threads

	Size	Class	Code	D (mm)	T (mm)	Clearance holes	TYPE	MSRP
① Spiral Fluted Taps (for blind hole)	M58 × 2	II	GYC058QDNEBC	120	30	8	2	¥ 383,000 ※
	M58 × 2	II	GYF058QDNEBC	125	30	8	2	¥ 383,000 ※
	M58 × 1.5	II	GYW058ODNEBC	100	30	8	2	¥ 302,000 ※
② Spiral Fluted Taps (for through hole)	M58 × 1.5	II	GYW058ODNEBC	100	30	8	2	¥ 302,000 ※
	M58 × 1.5	II	GYC058ODNEBC	120	30	8	2	¥ 383,000 ※
	M58 × 1.5	II	GYF058ODNEBC	125	30	8	2	¥ 383,000 ※
③ Spiral Pointed Taps (for through hole)	M60 × 5.5	II	GYW060XDNEBC	100	36	8	2	¥ 302,000 ※
	M60 × 5.5	II	GYC060XDNEBC	120	36	8	2	¥ 383,000 ※
	M60 × 5.5	II	GYF060XDNEBC	125	36	8	2	¥ 383,000 ※
④ Hand Taps	M60 × 4	II	GYW060UDNEBC	100	30	8	2	¥ 302,000 ※
	M60 × 4	II	GYC060UDNEBC	120	30	8	2	¥ 383,000 ※
	M60 × 4	II	GYF060UDNEBC	125	30	8	2	¥ 383,000 ※
⑤ Cemented Carbide Taps	M60 × 3	II	GYW060SDNEBC	100	30	8	2	¥ 302,000 ※
	M60 × 3	II	GYC060SDNEBC	120	30	8	2	¥ 383,000 ※
	M60 × 3	II	GYF060SDNEBC	125	30	8	2	¥ 383,000 ※
⑥ Roll Taps	M60 × 2	II	GYW060QDNEBC	100	30	8	2	¥ 302,000 ※
	M60 × 2	II	GYC060QDNEBC	120	30	8	2	¥ 383,000 ※
	M60 × 2	II	GYF060QDNEBC	125	30	8	2	¥ 383,000 ※
⑦ Special Thread Taps Simple inspection tools	M60 × 1.5	II	GYW060ODNEBC	100	30	8	2	¥ 302,000 ※
	M60 × 1.5	II	GYC060ODNEBC	120	30	8	2	¥ 383,000 ※
	M60 × 1.5	II	GYF060ODNEBC	125	30	8	2	¥ 383,000 ※
⑧ Pipe Taps	M62 × 4	II	GYW062UDNEBC	100	30	8	2	¥ 302,000 ※
	M62 × 4	II	GYC062UDNEBC	120	30	8	2	¥ 383,000 ※
	M62 × 4	II	GYF062UDNEBC	125	30	8	2	¥ 383,000 ※
⑨ Thread Mills Premium Thread Mills	M62 × 3	II	GYW062SDNEBC	100	30	8	2	¥ 302,000 ※
	M62 × 3	II	GYC062SDNEBC	120	30	8	2	¥ 383,000 ※
	M62 × 3	II	GYF062SDNEBC	125	30	8	2	¥ 383,000 ※
⑩ Dies	M62 × 2	II	GYW062QDNEBC	100	30	8	2	¥ 302,000 ※
	M62 × 2	II	GYC062QDNEBC	120	30	8	2	¥ 383,000 ※
	M62 × 2	II	GYF062QDNEBC	125	30	8	2	¥ 383,000 ※
⑪ Center Drills Centering Tools	M62 × 1.5	II	GYW062ODNEBC	100	30	8	2	¥ 302,000 ※
	M62 × 1.5	II	GYC062ODNEBC	120	30	8	2	¥ 383,000 ※
	M62 × 1.5	II	GYF062ODNEBC	125	30	8	2	¥ 383,000 ※
⑫ Precision Machinery/ Medical Surgical Instruments	M64 × 6	II	GYW064YDNEBC	100	36	8	2	¥ 302,000 ※
	M64 × 6	II	GYC064YDNEBC	120	36	8	2	¥ 383,000 ※
	M64 × 6	II	GYF064YDNEBC	125	36	8	2	¥ 383,000 ※
	M64 × 4	II	GYW064UDNEBC	100	30	8	2	¥ 302,000 ※
	M64 × 4	II	GYC064UDNEBC	120	30	8	2	¥ 383,000 ※
	M64 × 4	II	GYF064UDNEBC	125	30	8	2	¥ 383,000 ※

Outside diameter	Thickness
D	T

10

JIS

D LH Solid Round Dies for Left Hand Threads

Size	Class	Code	D (mm)	T (mm)	Clearance holes	TYPE	MSRP
M64 × 3	II	GYW064SDNEBC	100	30	8	2	¥ 302,000*
M64 × 3	II	GYW064SDNEBC	105	30	8	2	¥ 302,000*
M64 × 3	II	GYC064SDNEBC	120	30	8	2	¥ 383,000*
M64 × 3	II	GYF064SDNEBC	125	30	8	2	¥ 383,000*
M64 × 2	II	GYW064QDNEBC	100	30	8	2	¥ 302,000*
M64 × 2	II	GYW064QDNEBC	105	30	8	2	¥ 302,000*
M64 × 2	II	GYC064QDNEBC	120	30	8	2	¥ 383,000*
M64 × 2	II	GYF064QDNEBC	125	30	8	2	¥ 383,000*
M64 × 1.5	II	GYW064ODNEBC	100	30	8	2	¥ 302,000*
M64 × 1.5	II	GYW064ODNEBC	105	30	8	2	¥ 302,000*
M64 × 1.5	II	GYC064ODNEBC	120	30	8	2	¥ 383,000*
M64 × 1.5	II	GYF064ODNEBC	125	30	8	2	¥ 383,000*
M65 × 6	II	GYW065YDNEBC	105	36	8	2	¥ 302,000*
M65 × 6	II	GYW065YDNEBC	120	36	8	2	¥ 383,000*
M65 × 6	II	GYC065YDNEBC	125	36	8	2	¥ 383,000*
M65 × 4	II	GYW065UDNEBC	105	30	8	2	¥ 302,000*
M65 × 4	II	GYW065UDNEBC	120	30	8	2	¥ 383,000*
M65 × 4	II	GYC065UDNEBC	125	30	8	2	¥ 383,000*
M65 × 3	II	GYW065SDNEBC	105	30	8	2	¥ 302,000*
M65 × 3	II	GYW065SDNEBC	120	30	8	2	¥ 383,000*
M65 × 3	II	GYC065SDNEBC	125	30	8	2	¥ 383,000*
M65 × 2	II	GYW065QDNEBC	105	30	8	2	¥ 302,000*
M65 × 2	II	GYW065QDNEBC	120	30	8	2	¥ 383,000*
M65 × 2	II	GYC065QDNEBC	125	30	8	2	¥ 383,000*
M65 × 1.5	II	GYW065ODNEBC	105	30	8	2	¥ 302,000*
M65 × 1.5	II	GYW065ODNEBC	120	30	8	2	¥ 383,000*
M65 × 1.5	II	GYC065ODNEBC	125	30	8	2	¥ 383,000*
M68 × 6	II	GYW068YDNEBC	105	36	8	2	¥ 302,000*
M68 × 6	II	GYW068YDNEBC	120	36	10	2	¥ 383,000*
M68 × 6	II	GYC068YDNEBC	125	36	10	2	¥ 383,000*
M68 × 4	II	GYW068UDNEBC	105	30	8	2	¥ 302,000*
M68 × 4	II	GYW068UDNEBC	120	30	10	2	¥ 383,000*
M68 × 4	II	GYC068UDNEBC	125	30	10	2	¥ 383,000*
M68 × 3	II	GYW068SDNEBC	105	30	8	2	¥ 302,000*
M68 × 3	II	GYW068SDNEBC	120	30	10	2	¥ 383,000*
M68 × 3	II	GYC068SDNEBC	125	30	10	2	¥ 383,000*
M68 × 2	II	GYW068QDNEBC	105	30	8	2	¥ 302,000*
M68 × 2	II	GYW068QDNEBC	120	30	10	2	¥ 383,000*
M68 × 2	II	GYC068QDNEBC	125	30	10	2	¥ 383,000*
M68 × 1.5	II	GYW068ODNEBC	105	30	8	2	¥ 302,000*
M68 × 1.5	II	GYW068ODNEBC	120	30	10	2	¥ 383,000*
M68 × 1.5	II	GYC068ODNEBC	125	30	10	2	¥ 383,000*
M70 × 6	II	GYC070YDNEBC	120	36	10	2	¥ 383,000*
M70 × 6	II	GYF070YDNEBC	125	36	10	2	¥ 383,000*
M70 × 4	II	GYC070UDNEBC	120	30	10	2	¥ 383,000*
M70 × 4	II	GYF070UDNEBC	125	30	10	2	¥ 383,000*
M70 × 3	II	GYC070SDNEBC	120	30	10	2	¥ 383,000*
M70 × 3	II	GYF070SDNEBC	125	30	10	2	¥ 383,000*
M70 × 2	II	GYC070QDNEBC	120	30	10	2	¥ 383,000*
M70 × 2	II	GYF070QDNEBC	125	30	10	2	¥ 383,000*

Spiral Fluted Taps
(for blind hole)

①

Spiral Fluted Taps
(for through hole)

②

Spiral Pointed Taps
(for through hole)

③

Hand Taps

④

Cemented
Carbide Taps

⑤

Roll Taps

⑥

Special Thread Taps
Simple Inspection Tools

⑦

Pipe Taps

⑧

Thread Mills
Premium Thread Mills

⑨

Dies

⑩

Center Drills
Centering Tools

⑪

Precision Machinery/
Metal Surgical Instruments

⑫

JIS

⑩-24

* = Specified Distribution Items. Made to order products.

 Think threads with
YAMAWA

Outside diameter	Thickness
D	T

JIS

D LH Solid Round Dies for Left Hand Threads

Size	Class	Code	D (mm)	T (mm)	Clearance holes	TYPE	MSRP
M70 × 1.5	II	GYC070ODNEBC	120	30	10	2	¥ 383,000 [*]
M70 × 1.5	II	GYF070ODNEBC	125	30	10	2	¥ 383,000 [*]
M72 × 6	II	GYC072YDNEBC	120	36	10	2	¥ 383,000 [*]
M72 × 6	II	GYF072YDNEBC	125	36	10	2	¥ 383,000 [*]
M72 × 4	II	GYC072UDNEBC	120	30	10	2	¥ 383,000 [*]
M72 × 4	II	GYF072UDNEBC	125	30	10	2	¥ 383,000 [*]
M72 × 3	II	GYC072SDNEBC	120	30	10	2	¥ 383,000 [*]
M72 × 3	II	GYF072SDNEBC	125	30	10	2	¥ 383,000 [*]
M72 × 2	II	GYC072QDNEBC	120	30	10	2	¥ 383,000 [*]
M72 × 2	II	GYF072QDNEBC	125	30	10	2	¥ 383,000 [*]
M72 × 1.5	II	GYC072ODNEBC	120	30	10	2	¥ 383,000 [*]
M72 × 1.5	II	GYF072ODNEBC	125	30	10	2	¥ 383,000 [*]
M75 × 6	II	GYC075YDNEBC	120	36	10	2	¥ 383,000 [*]
M75 × 6	II	GYF075YDNEBC	125	36	10	2	¥ 383,000 [*]
M75 × 4	II	GYC075UDNEBC	120	30	10	2	¥ 383,000 [*]
M75 × 4	II	GYF075UDNEBC	125	30	10	2	¥ 383,000 [*]
M75 × 3	II	GYC075SDNEBC	120	30	10	2	¥ 383,000 [*]
M75 × 3	II	GYF075SDNEBC	125	30	10	2	¥ 383,000 [*]
M75 × 2	II	GYC075QDNEBC	120	30	10	2	¥ 383,000 [*]
M75 × 2	II	GYF075QDNEBC	125	30	10	2	¥ 383,000 [*]
M75 × 1.5	II	GYC075ODNEBC	120	30	10	2	¥ 383,000 [*]
M75 × 1.5	II	GYF075ODNEBC	125	30	10	2	¥ 383,000 [*]
M76 × 6	II	GYC076YDNEBC	120	36	10	2	¥ 383,000 [*]
M76 × 6	II	GYF076YDNEBC	125	36	10	2	¥ 383,000 [*]
M76 × 4	II	GYC076UDNEBC	120	30	10	2	¥ 383,000 [*]
M76 × 4	II	GYF076UDNEBC	125	30	10	2	¥ 383,000 [*]
M76 × 3	II	GYC076SDNEBC	120	30	10	2	¥ 383,000 [*]
M76 × 3	II	GYF076SDNEBC	125	30	10	2	¥ 383,000 [*]
M76 × 2	II	GYC076QDNEBC	120	30	10	2	¥ 383,000 [*]
M76 × 2	II	GYF076QDNEBC	125	30	10	2	¥ 383,000 [*]
M76 × 1.5	II	GYC076ODNEBC	120	30	10	2	¥ 383,000 [*]
M76 × 1.5	II	GYF076ODNEBC	125	30	10	2	¥ 383,000 [*]
M78 × 2	II	GYC078QDNEBC	120	30	10	2	¥ 383,000 [*]
M78 × 2	II	GYF078QDNEBC	125	30	10	2	¥ 383,000 [*]
M80 × 6	II	GYC080YDNEBC	120	36	10	2	¥ 383,000 [*]
M80 × 6	II	GYF080YDNEBC	125	36	10	2	¥ 383,000 [*]
M80 × 4	II	GYC080UDNEBC	120	30	10	2	¥ 383,000 [*]
M80 × 4	II	GYF080UDNEBC	125	30	10	2	¥ 383,000 [*]
M80 × 3	II	GYC080SDNEBC	120	30	10	2	¥ 383,000 [*]
M80 × 3	II	GYF080SDNEBC	125	30	10	2	¥ 383,000 [*]
M80 × 2	II	GYC080QDNEBC	120	30	10	2	¥ 383,000 [*]
M80 × 2	II	GYF080QDNEBC	125	30	10	2	¥ 383,000 [*]
M80 × 1.5	II	GYC080ODNEBC	120	30	10	2	¥ 383,000 [*]
M80 × 1.5	II	GYF080ODNEBC	125	30	10	2	¥ 383,000 [*]
For Unified Threads							
1/4-20UNC	II	GYGU04NDNEBC	25	9	4	1	¥ 14,000 [*]
1/4-28UNF	II	GYGU04KDNEBC	25	9	4	1	¥ 14,000 [*]
5/16-18UNC	II	GYGU05ODNEBC	25	9	4	1	¥ 14,000 [*]
5/16-24UNF	II	GYGU05MDNEBC	25	9	4	1	¥ 14,000 [*]

① Spiral Fluted Taps
(for blind hole)

② Spiral Fluted Taps
(for through hole)

③ Spiral Pointed Taps
(for through hole)

④ Hand Taps

⑤ Cemented Carbide Taps

⑥ Roll Taps

⑦ Special Thread Taps
Simple inspection tools

⑧ Pipe Taps

⑨ Thread Mills
Premium Thread Mills

⑩ Dies

⑪ Center Drills
Centering Tools

⑫ Precision Machinery/
Medical Surgical Instruments

Outside diameter	Thickness
D	T

10

JIS

D LH Solid Round Dies for Left Hand Threads

Size	Class	Code	D (mm)	T (mm)	Clearance holes	TYPE	MSRP
3/8-16UNC	II	GYGU06PDNEBC	25	9	5	1	¥ 14,000 ※
3/8-24UNF	II	GYGU06MDNEBC	25	9	5	1	¥ 14,000 ※
3/8-24UNF	II	GYJU06MDNEBC	38	13	4	1	¥ 18,700 ※
7/16-20UNF	II	GYJU07NDNEBC	38	13	4	1	¥ 18,700 ※
1/2-13UNC	II	GYJU08RDNEBC	38	13	4	1	¥ 18,700 ※
1/2-20UNF	II	GYJU08NDNEBC	38	13	4	1	¥ 18,700 ※
9/16-12UNC	II	GYJU09SDNEBC	38	13	5	1	¥ 18,700 ※
9/16-18UNF	II	GYJU09ODNEBC	38	13	5	1	¥ 18,700 ※
5/8-11UNC	II	GYMU10UDNEBC	50	16	4	1	¥ 30,400 ※
5/8-18UNF	II	GYMU10ODNEBC	50	16	4	1	¥ 30,400 ※
3/4-10UNC	II	GYMU12VDNEBC	50	16	5	1	¥ 30,400 ※
3/4-16UNF	II	GYMU12PDNEBC	50	16	5	1	¥ 30,400 ※
7/8-9UNC	II	GYMU14WDNEBC	50	16	6	1	¥ 30,400 ※
7/8-14UNF	II	GYMU14QDNEBC	50	16	6	1	¥ 30,400 ※
For Whitworth Threads							
3/16W24	II	GYEW03MDNEBC	20	7	4	1	¥ 11,700 ※
5/16W18	II	GYGW05ODNEBC	25	9	4	1	¥ 14,000 ※
3/8W16	II	GYGW06PDNEBC	25	9	5	1	¥ 14,000 ※
3/8W16	II	GYJW06PDNEBC	38	13	4	1	¥ 18,700 ※
7/16W14	II	GYJW07QDNEBC	38	13	4	1	¥ 18,700 ※
1/2W12	II	GYJW08SDNEBC	38	13	4	1	¥ 18,700 ※
5/8W11	II	GYJW10UDNEBC	38	13	5	1	¥ 18,700 ※
3/4W10	II	GYMW12VDNEBC	50	16	5	1	¥ 30,400 ※
7/8W9	II	GYMW14WDNEBC	50	16	6	1	¥ 30,400 ※
1 W8	II	GYMW16XDNEBC	50	16	6	1	¥ 30,400 ※

Spiral Fluted Taps
(for blind hole)

①

Spiral Fluted Taps
(for through hole)

②

Spiral Pointed Taps
(for through hole)

③

Hand Taps

④

Cemented Carbide Taps

⑤

Roll Taps

⑥

Special Thread Taps
Simple Inspection Tools

⑦

Pipe Taps

⑧

Thread Mills
Premium Thread Mills

⑨

Dies

⑩

Center Drills
Centering Tools

⑪

Precision Machinery/
Metal Surgical Instruments

⑫

JIS

 Think threads with
YAMAWA

※ = Specified Distribution Items. Made to order products.

⑩-26