

Drill dia.	Shank dia.	Overall length	Drill length
Dc	Ds	L	ℓ

JIS

CE-S V(I)

High Helix Center Drills-Type A 60°, Coated, (Old JIS Type 1)



Specification



For icon explanation, refer to icon-1

■ Optimum coating suitable for the cutting condition.

Spiral Fluted Taps
(for blind hole) ①

Spiral Fluted Taps
(for through hole) ②

Spiral Pointed Taps
(for through hole) ③

Hand Taps
④

Cemented
Carbide Taps
⑤

Roll Taps
⑥

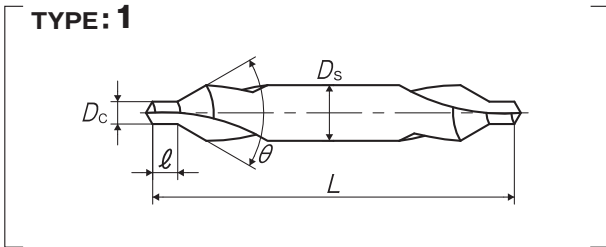
Special Thread Taps
Simple Inspection Tools
⑦

Pipe Taps
⑧

Thread Mills
⑨

Dies
⑩

Center Drills
Centering Tools
⑪



Segment : 51

Size Dc × ℓ × Ds	Code	Ds (mm)	L (mm)	ℓ (mm)	TYPE	MSRP
2.5 × 60° × 8	VCE12.5	8	50	3.5	1	¥ 4,240*
3 × 60° × 10	VCE13.0	10	55	4	1	¥ 5,880*
4 × 60° × 12	VCE14.0	12	66	5	1	¥ 7,900*
5 × 60° × 14	VCE15.0	14	78	6.5	1	¥ 11,600*

* = Specified Distribution Items. Made to order products.
For improvement, spec may change without advance notice.