

Drill dia.	Shank dia.	Overall length	Drill length
Dc	Ds	L	ℓ

JIS

① Spiral Fluted Taps
(for blind hole)

② Spiral Fluted Taps
(for through hole)

③ Spiral Pointed Taps
(for through hole)

④ Hand Taps

⑤ Cemented Carbide Taps

⑥ Roll Taps

⑦ Special Thread Taps
Simple Inspection Tools

⑧ Pipe Taps

⑨ Thread Mills
Premium Thread Mills

Dies

⑩

⑪ Center Drills
Centering Tools

JIS

CD-SL

Long Shank Low Helix Center Drills-Type A 60°

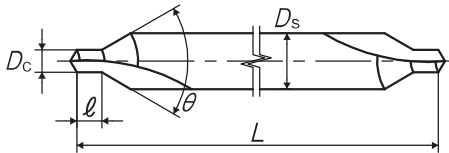


Specification

HSS

■ Long shank low helix center drills - Type A suitable for relatively hard materials.

TYPE : 1



Segment : 51

Size Dc × ℓ × Ds	Code	Dc (mm)	Ds (mm)	L (mm)	ℓ (mm)	TYPE	MSRP
1 × 60° × 4	CDL1.0	1	4	100	1	1	¥ 6,600
1 × 60° × 4	CDM1.0	1	4	150	1	1	¥ 9,930
1.5 × 60° × 5	CDL1.5	1.5	5	100	1.5	1	¥ 4,930
1.5 × 60° × 5	CDM1.5	1.5	5	150	1.5	1	¥ 8,100
2 × 60° × 6	CDL2.0	2	6	100	2	1	¥ 5,530
2 × 60° × 6	CDM2.0	2	6	150	2	1	¥ 8,380
2.5 × 60° × 8	CDL2.5	2.5	8	100	2.5	1	¥ 6,600
2.5 × 60° × 8	CDM2.5	2.5	8	150	2.5	1	¥ 9,970
3 × 60° × 8	CDL3.0	3	8	100	3	1	¥ 6,600
3 × 60° × 8	CDM3.0	3	8	150	3	1	¥ 9,920
3 × 60° × 8	CDN3.0	3	8	200	3	1	¥ 13,100*
4 × 60° × 10	CDL4.0	4	10	100	4.5	1	¥ 7,400
4 × 60° × 10	CDM4.0	4	10	150	4.5	1	¥ 10,800
4 × 60° × 10	CDN4.0	4	10	200	4.5	1	¥ 14,200*
5 × 60° × 12	CDL5.0	5	12	100	5.5	1	¥ 9,400
5 × 60° × 12	CDM5.0	5	12	150	5.5	1	¥ 14,500
5 × 60° × 12	CDN5.0	5	12	200	5.5	1	¥ 19,000*

JIS

Think threads with
YAMAWA

* = Specified Distribution Items. Made to order products.