

Drill dia.	Shank dia.	Overall length	Drill length
Dc	Ds	L	ℓ

JIS

①

Spiral Fluted Taps
(for blind hole)

②

Spiral Fluted Taps
(for through hole)

③

Spiral Pointed Taps
(for through hole)

④

Hand Taps

⑤

Cemented
Carbide Taps

⑥

Roll Taps

⑦

Special Thread Taps
Simple Inspection Tools

⑧

Pipe Taps

⑨

Thread Mills

⑩

Dies

⑪

Center Drills
Centering Tools

JIS

11-15



CD-SL V

Long Shank Low Helix Center Drills-Type A 60°, Coated



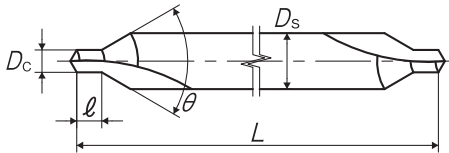
Specification



For icon explanation, refer to icon-1

■ Optimum coating suitable for the cutting condition.

TYPE: 1



Segment : 51

Size Dc × θ × Ds	Code	Ds (mm)	L (mm)	ℓ (mm)	TYPE	MSRP
1 × 60° × 4	VCDL1.0	4	100	1	1	¥ 9,870 [*]
1 × 60° × 4	VCDM1.0	4	150	1	1	¥ 16,100 [*]
1.5 × 60° × 5	VCDL1.5	5	100	1.5	1	¥ 8,020 [*]
1.5 × 60° × 5	VCDM1.5	5	150	1.5	1	¥ 14,200 [*]
2 × 60° × 6	VCDL2.0	6	100	2	1	¥ 8,830 [*]
2 × 60° × 6	VCDM2.0	6	150	2	1	¥ 14,600 [*]
2.5 × 60° × 8	VCDL2.5	8	100	2.5	1	¥ 9,970 [*]
2.5 × 60° × 8	VCDM2.5	8	150	2.5	1	¥ 16,100 [*]
3 × 60° × 8	VCDL3.0	8	100	3	1	¥ 9,970 [*]
3 × 60° × 8	VCDM3.0	8	150	3	1	¥ 16,100 [*]
4 × 60° × 10	VCDL4.0	10	100	4.5	1	¥ 12,100 [*]
4 × 60° × 10	VCDM4.0	10	150	4.5	1	¥ 18,800 [*]
5 × 60° × 12	VCDL5.0	12	100	5.5	1	¥ 15,800 [*]
5 × 60° × 12	VCDM5.0	12	150	5.5	1	¥ 22,800 [*]