

Drill dia.	Shank dia.	Overall length	Drill length
Dc	Ds	L	ℓ

JIS

① Spiral Fluted Taps
(for blind hole)

② Spiral Fluted Taps
(for through hole)

③ Spiral Pointed Taps
(for through hole)

④ Hand Taps

⑤ Cemented Carbide Taps

⑥ Roll Taps

⑦ Special Thread Taps
Simple Inspection Tools

⑧ Pipe Taps

⑨ Thread Mills

Dies

⑩

⑪ Center Drills
Centering Tools

JIS

⑪-9



CD-S V

Type A Low Helix Coated 60° Center Hole Drill

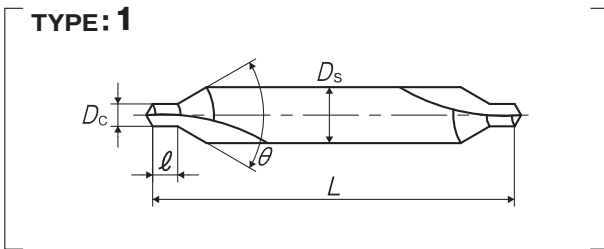


Specification



For icon explanation, refer to icon-1

■ The CD-S V is a coated type A center hole drill with excellent abrasion resistance and welding resistance.



Segment : 51

Size Dc × ℓ × Ds	Code	Ds (mm)	L (mm)	ℓ (mm)	TYPE	MSRP
1 × 60° × 4	VCY1.0	4	35	1	1	¥ 3,560*
1.5 × 60° × 5	VCY1.5	5	40	1.5	1	¥ 3,120*
2 × 60° × 6	VCY2.0	6	45	2	1	¥ 3,310*
2.5 × 60° × 7.7	VCY2.5	7.7	50	2.5	1	¥ 3,760*
3 × 60° × 7.7	VCY3.0	7.7	55	3	1	¥ 3,760*
4 × 60° × 10	VCY4.0	10	65	4.5	1	¥ 6,140*
5 × 60° × 11	VCY5.0	11	78	5.5	1	¥ 6,880*
6 × 60° × 18	VCY6.0	18	90	6.5	1	¥ 20,000*