

Drill dia.	Shank dia.	Overall length	Drill length
Dc	Ds	L	ℓ

S  
JIS

## CD-S LH

Low Helix Center Drills-Type A 60°, Left Hand Cut



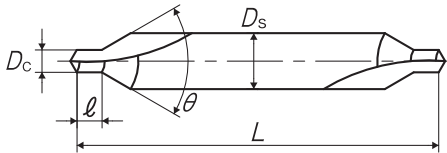
### Specification



For icon explanation, refer to icon-1

■ The CD-S LH is a type A left hand flute center hole drill with a low helix suitable for relatively hard materials.

### TYPE: 1



Segment : 51

Size Dc × θ × Ds	Code	Ds (mm)	L (mm)	ℓ (mm)	TYPE	MSRP
0.5 × 60° × 3.5	CY0.5-L	3.5	35	0.5	1	¥ 3,620*
0.7 × 60° × 3.5	CY0.7-L	3.5	35	0.7	1	¥ 2,920*
0.8 × 60° × 3.5	CY0.8-L	3.5	35	0.8	1	¥ 2,490*
0.9 × 60° × 4	CY0.9-L	4	35	0.9	1	¥ 2,330*
1 × 60° × 4	CY1.0-L	4	35	1	1	¥ 2,050*
1.2 × 60° × 5	CY1.2-L	5	40	1.2	1	¥ 1,860*
1.5 × 60° × 5	CY1.5-L	5	40	1.5	1	¥ 1,600*
2 × 60° × 6	CY2.0-L	6	45	2	1	¥ 1,790*
2.5 × 60° × 7.7	CY2.5-L	7.7	50	2.5	1	¥ 2,180*
3 × 60° × 7.7	CY3.0-L	7.7	55	3	1	¥ 2,180*
4 × 60° × 10	CY4.0-L	10	65	4.5	1	¥ 4,350*
5 × 60° × 11	CY5.0-L	11	78	5.5	1	¥ 4,700*
6 × 60° × 16	CY6.0-L16	16	90	6.5	1	¥ 11,300*
6 × 60° × 18	CY6.0-L	18	90	6.5	1	¥ 15,900*

Spiral Fluted Taps  
(for blind hole) ①

Spiral Fluted Taps  
(for through hole) ②

Spiral Pointed Taps  
(for through hole) ③

Hand Taps ④

Cemented  
Carbide Taps ⑤

Roll Taps ⑥

Special Thread Taps  
Simple Inspection Tools ⑦

Pipe Taps ⑧

Thread Mills ⑨

Dies ⑩

Center Drills  
Centering Tools ⑪